



國立交通大學

National Chiao Tung University

有機電子元件實驗室

ORGANIC ELECTRONICS LAB.

## Organic light-emitting diodes

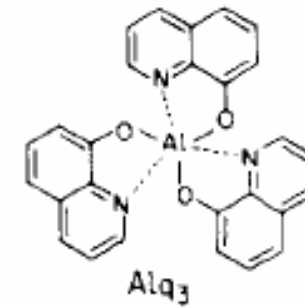
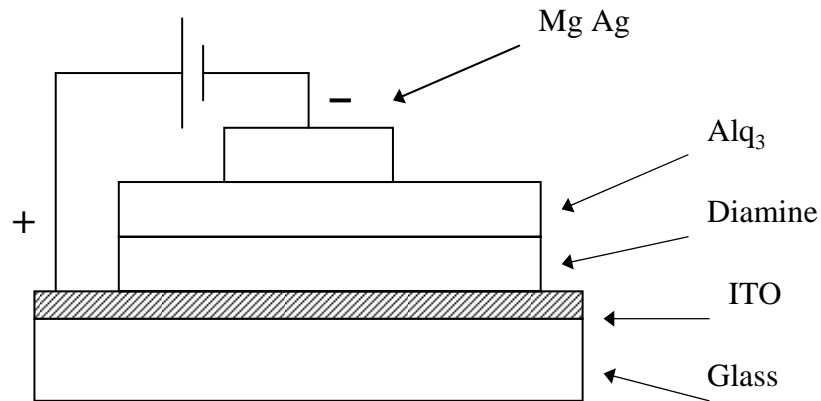
# Basic Device Physics and Materials

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National Chiao Tung University

# Device structure of OLEDs

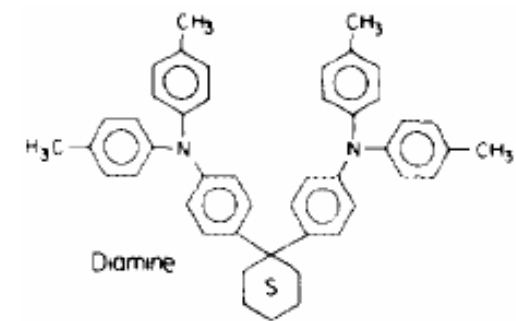


Devices were fabricated by **thermal evaporation**

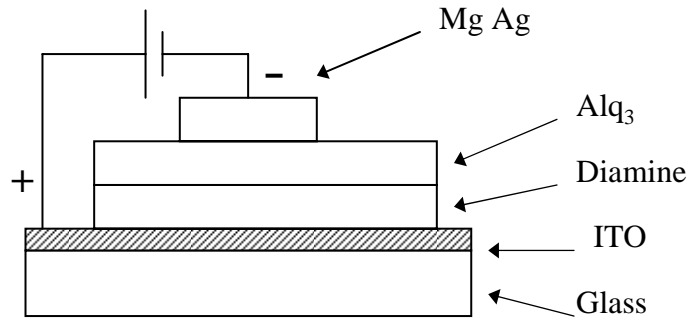
Drive voltage ~5V

QE: ~1%; 3 cd/A (green)

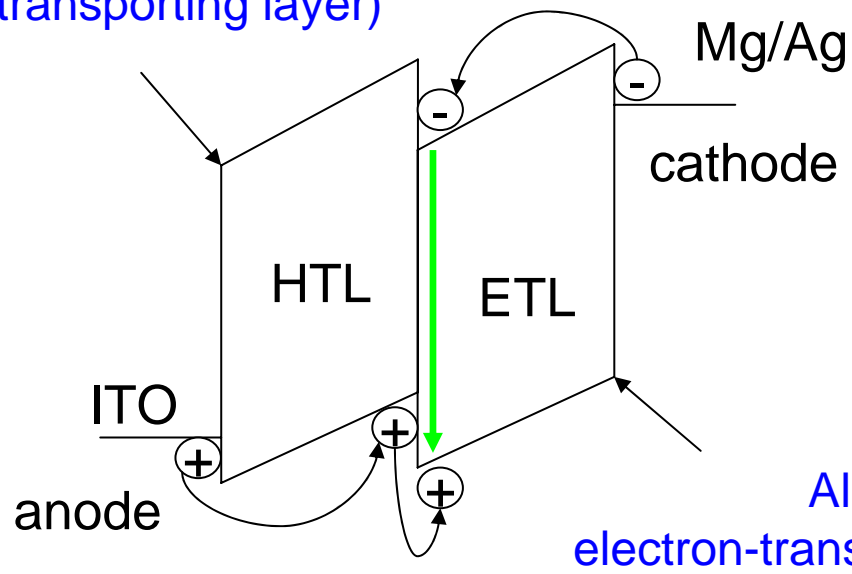
Fast response time (<1 μsec)



# Operating mechanism of OLEDs



diamine  
(hole-transporting layer)



**Mechanism involves:**

**1: Charge injection**

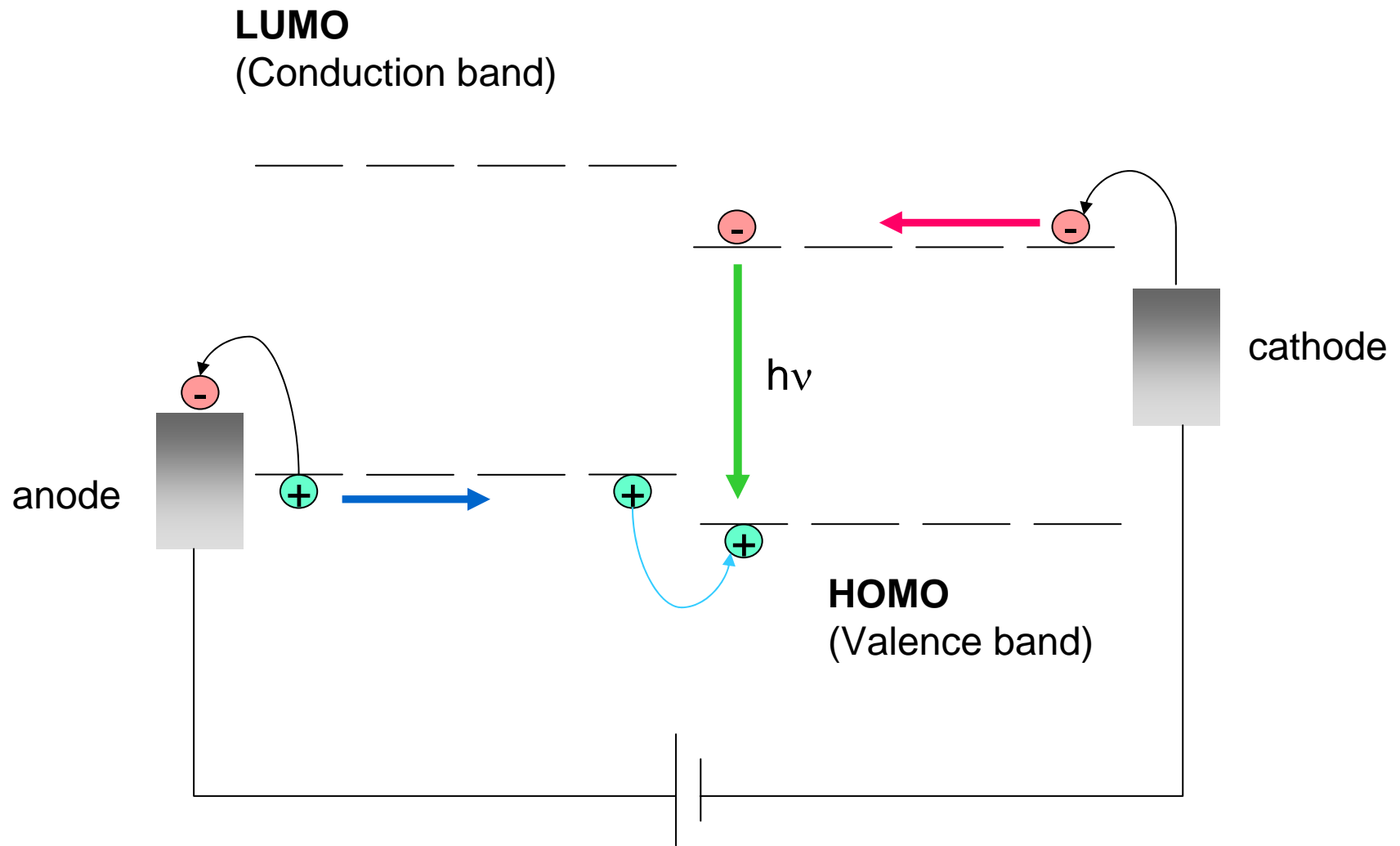
**2: Charge transport**

**3: Charge recombination  
(Exciton formation)**

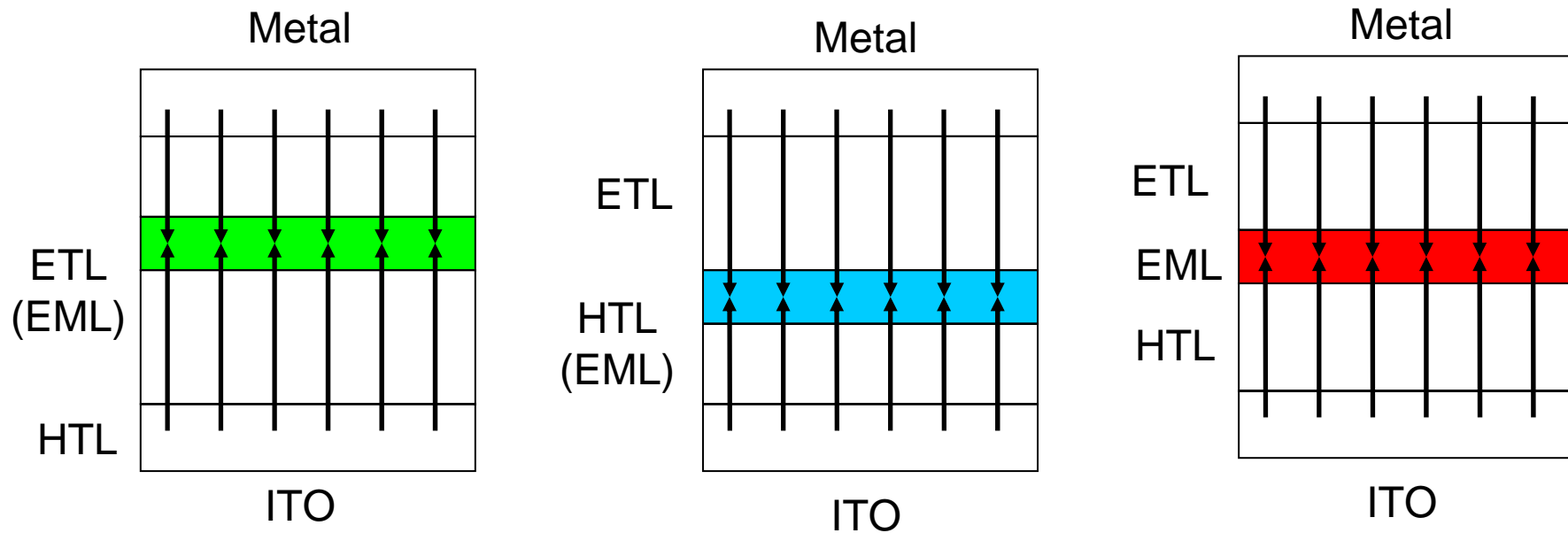
**Electrical field:  $>10^5$  V/cm**

**100 nm; @~1V**

# Operating mechanism of OLEDs

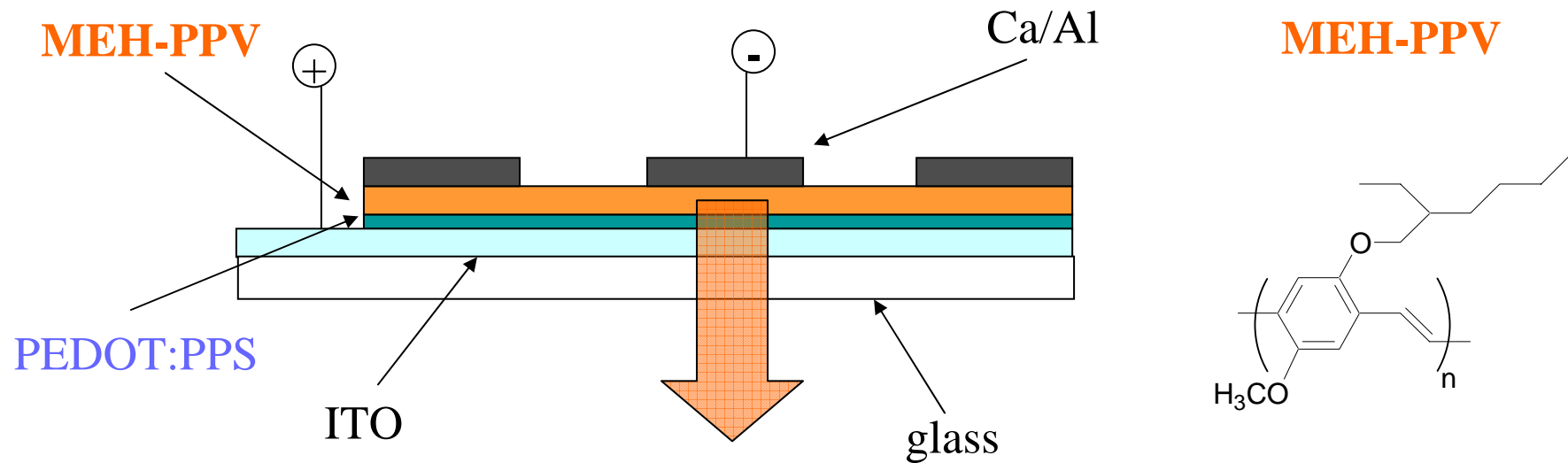


# Typical multilayer-device structures

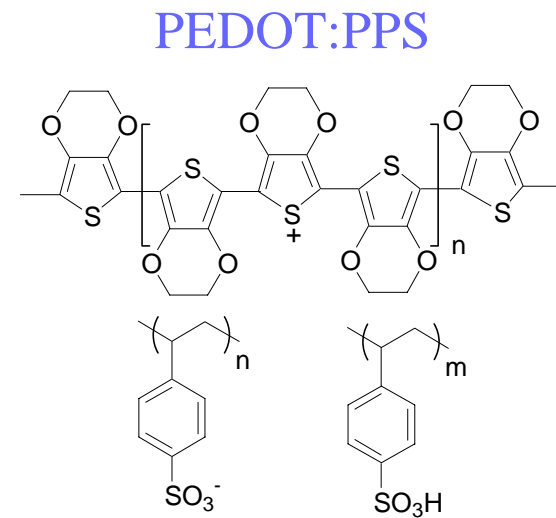


ETL, electron-transport layer  
EML, emissive layer  
HTL, hole-transport layer

# Operating mechanism of PLEDs



Devices were fabricated by spin-coating  
Single emissive layer was used



# What is PEDOT:PSS?

PEDOT:PSS is a hole-transporting conductive polymer  
Deposited from an aqueous suspension

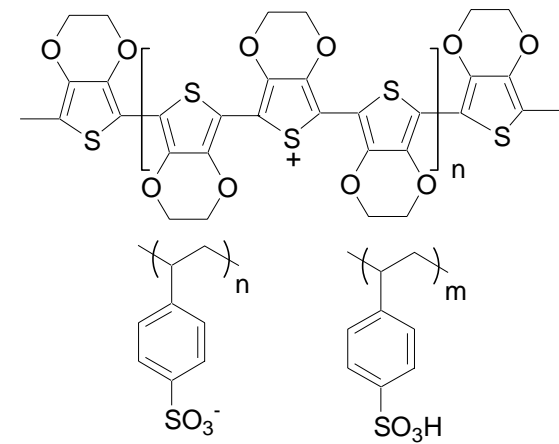
$\rho \sim 1000$  to  $100000 \text{ } \Omega\text{-cm}$

Work function  $\sim 5.0 \pm 0.2 \text{ eV}$

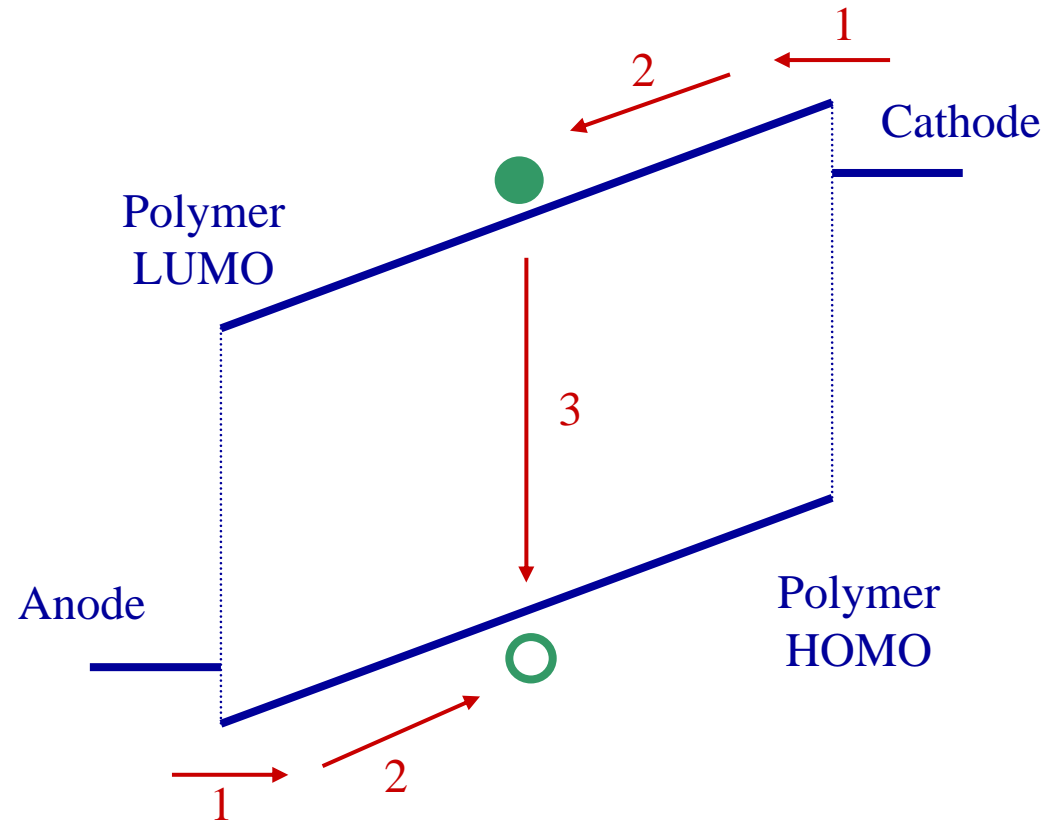
ITO work function depends on the surface treatment  
ITO surface is often full of spikes

PEDOT:PSS ( $\sim 100 \text{ nm}$ ) both planarizes the surface  
and stabilizes the work function of the anode of the PLEDs  
It is one of the keys to reproducible devices

PEDOT:PSS



# Single layer organic EL device

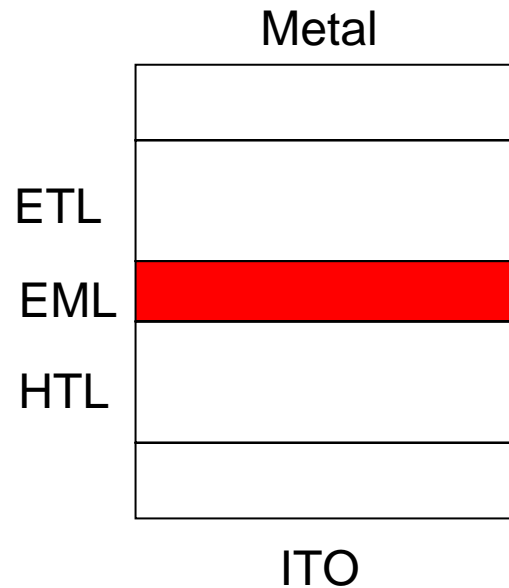


Very common for PLEDs

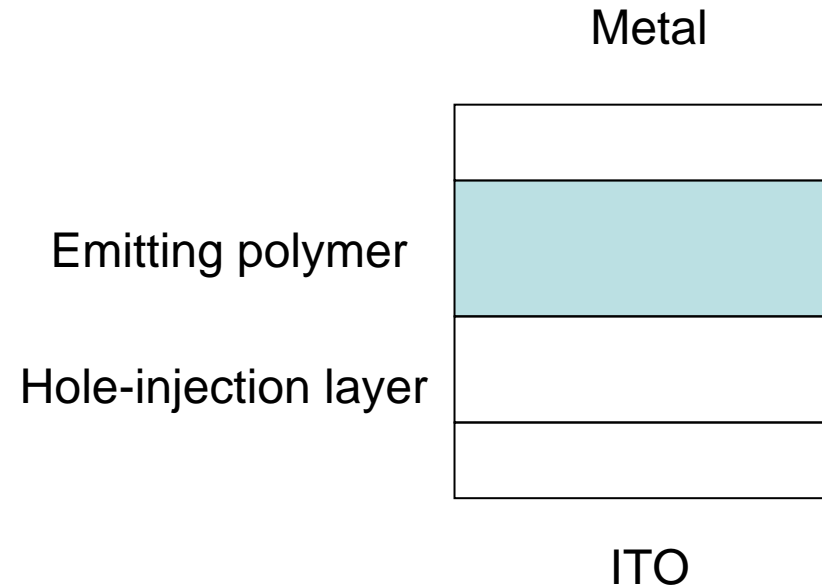
The material should be “bi-polar”



# Small molecule and Polymer OLEDs



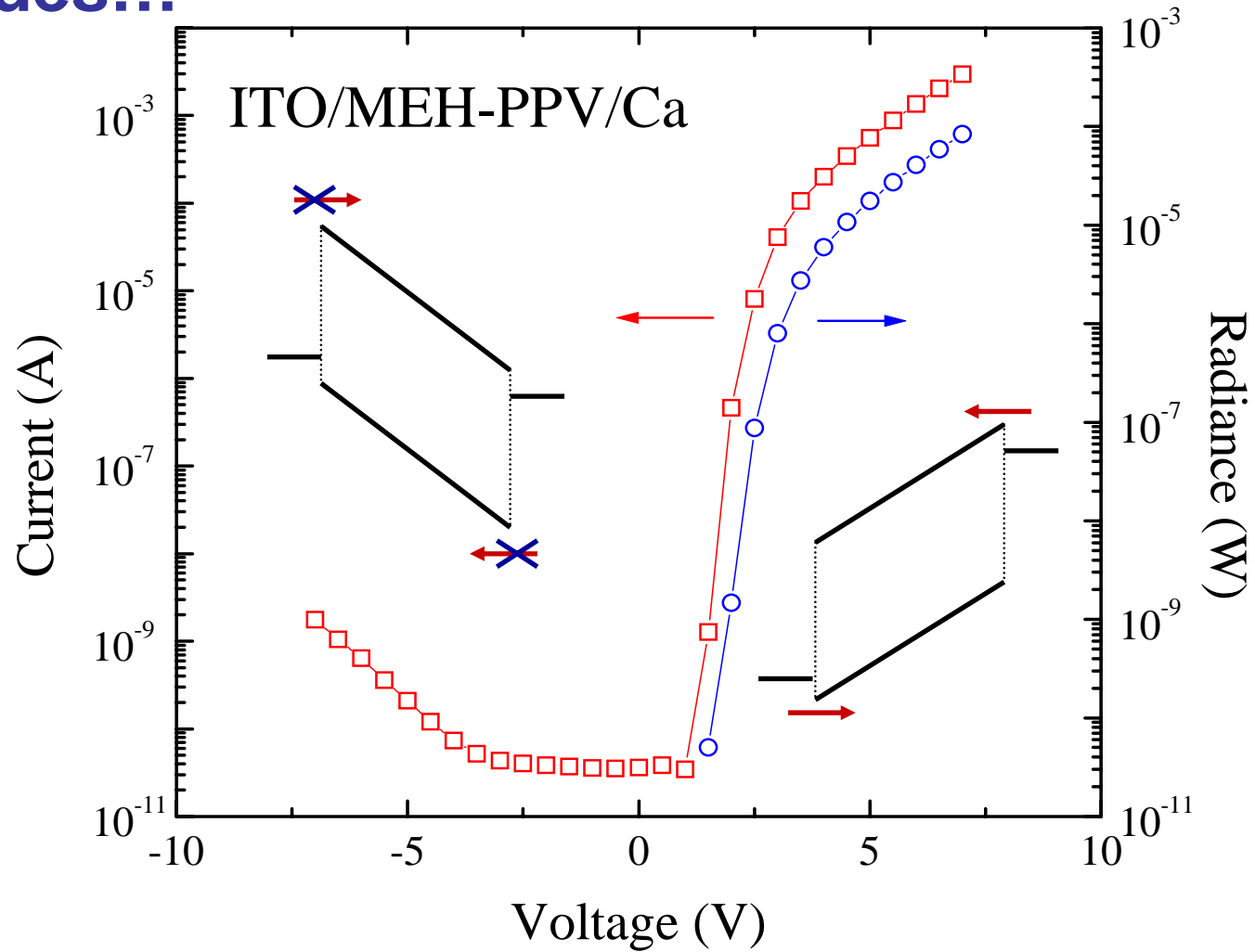
smOLEDs:  
Evaporation of a multilayer  
stack of small organic molecules  
(Mw ~ several 100)



PLEDs:  
Spincoating/inkjet printing of polymers  
(Mw ~ 50,000 – 500,000)

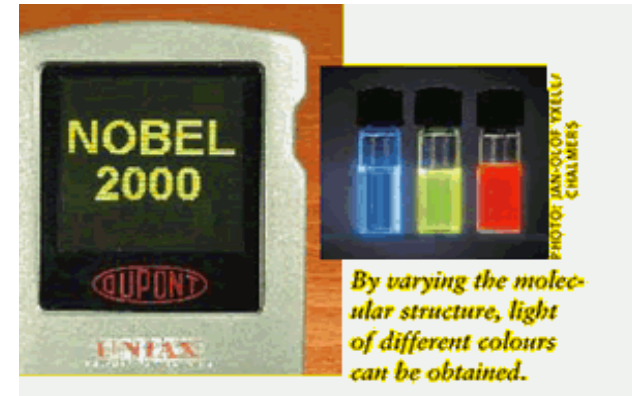
# I-V characteristics

Diodes!!!



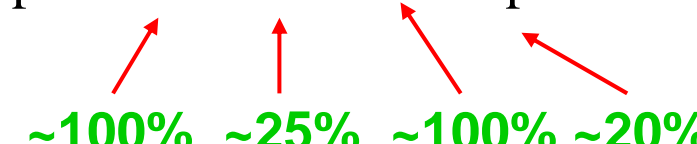
# Why PLEDs?

- Easy and low-cost fabrication
- Solution processability
- Light weight and flexible
- Easy color tuning
  - ✓ Spin-coating for mono-color display
  - ✓ Ink Jet printing for multi-colors display



<http://www.nobel.se/chemistry/laureates/2000/illpres/7.html>  
[http://www.toshiba.co.jp/about/press/2001\\_05/pr\\_j3001.htm](http://www.toshiba.co.jp/about/press/2001_05/pr_j3001.htm)

# Efficiency of Organic EL Devices

$$\eta_{\text{ext}} = \eta_{\text{int}} \eta_p = \gamma \eta_r \varphi_f \eta_p$$


~100% ~25% ~100% ~20%

Maximum external quantum efficiency is ~5%

$\eta_{\text{ext}}$  : external quantum efficiency

$\eta_{\text{int}}$  : internal quantum efficiency

$\eta_p$  : light out-coupling efficiency

$\gamma$  : charge carrier balance factor (e/h)

$\eta_r$  : efficiency of exciton production

$\varphi_f$  : internal quantum efficiency of luminescence

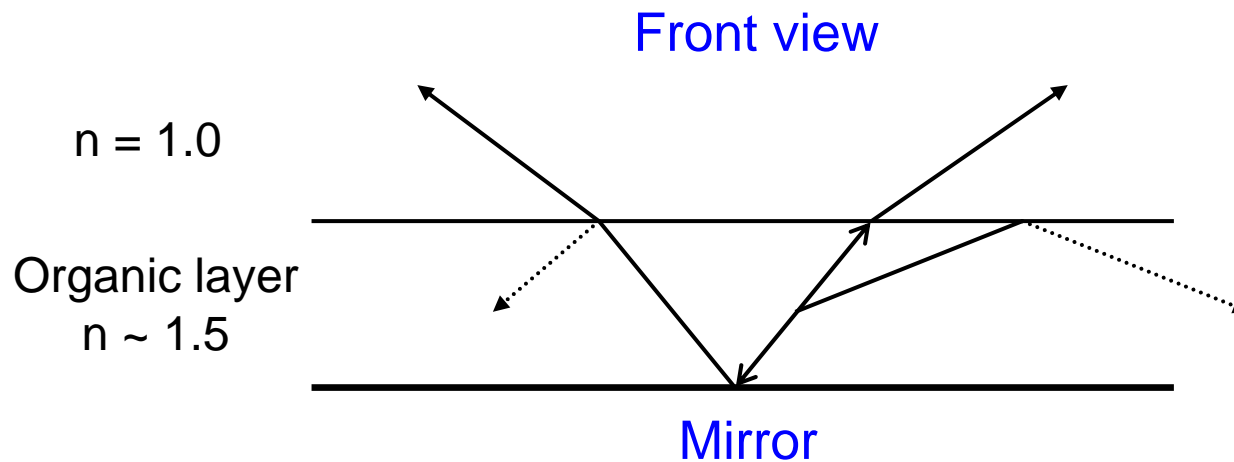
$\eta_p$  : light out-coupling efficiency

due to total internal reflection loss

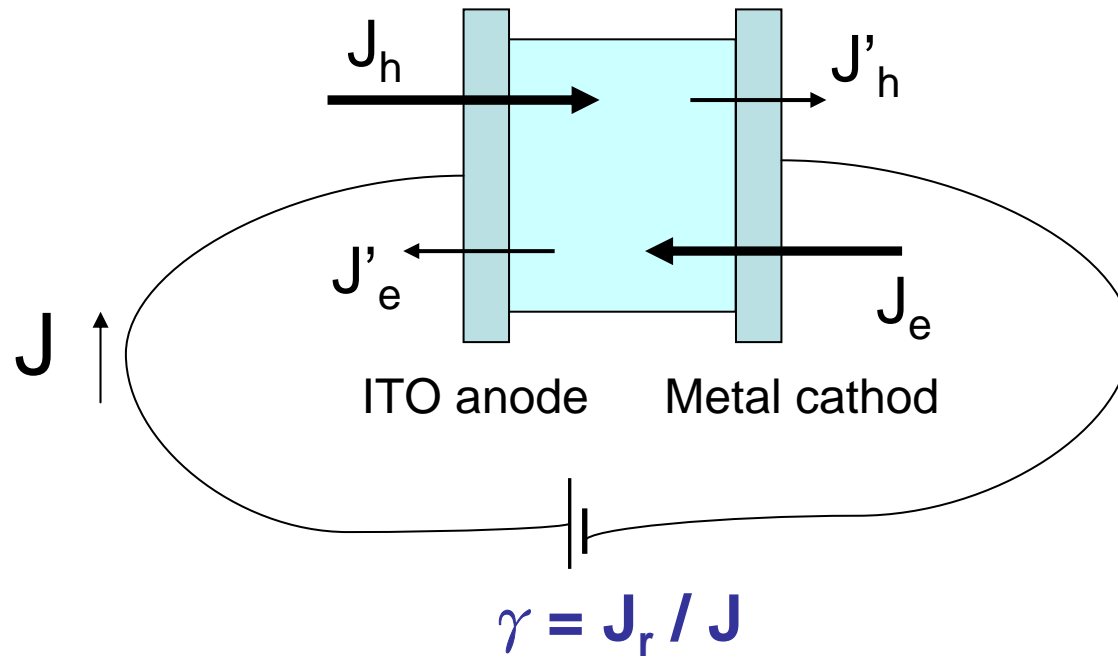
$$\eta_p = 1 / (2n^2)$$

$n$  : reflection index of the emissive medium

$$\text{If } n \sim 1.5 \quad \eta_p = 22\%$$



$\gamma$  : charge carrier balance factor (e/h)



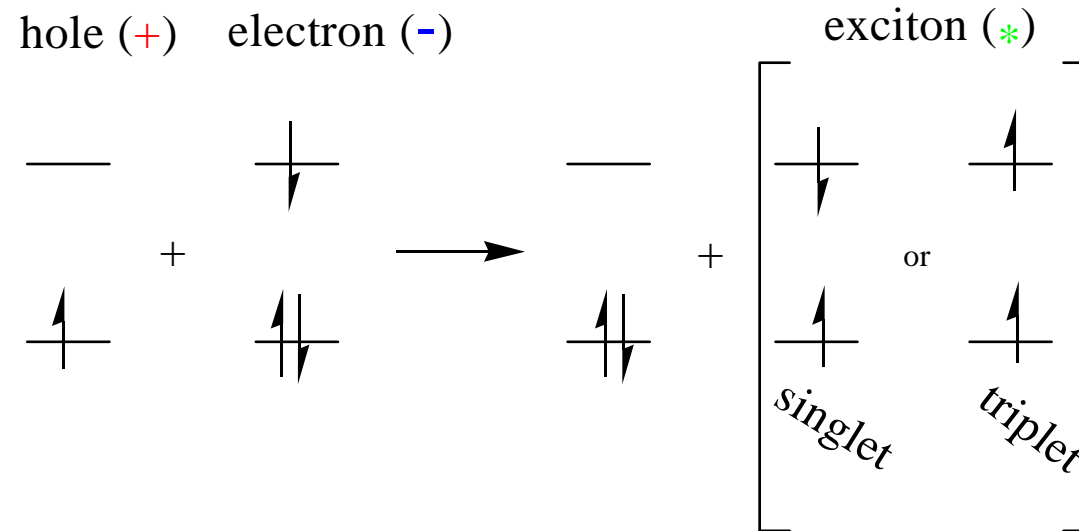
$J$  : circuit current

$J_r$  : current used for charge recombination

$$J = J_h + J'_e = J_e + J'_h$$

$$J_r = J_h - J'_h = J_e - J'_e$$

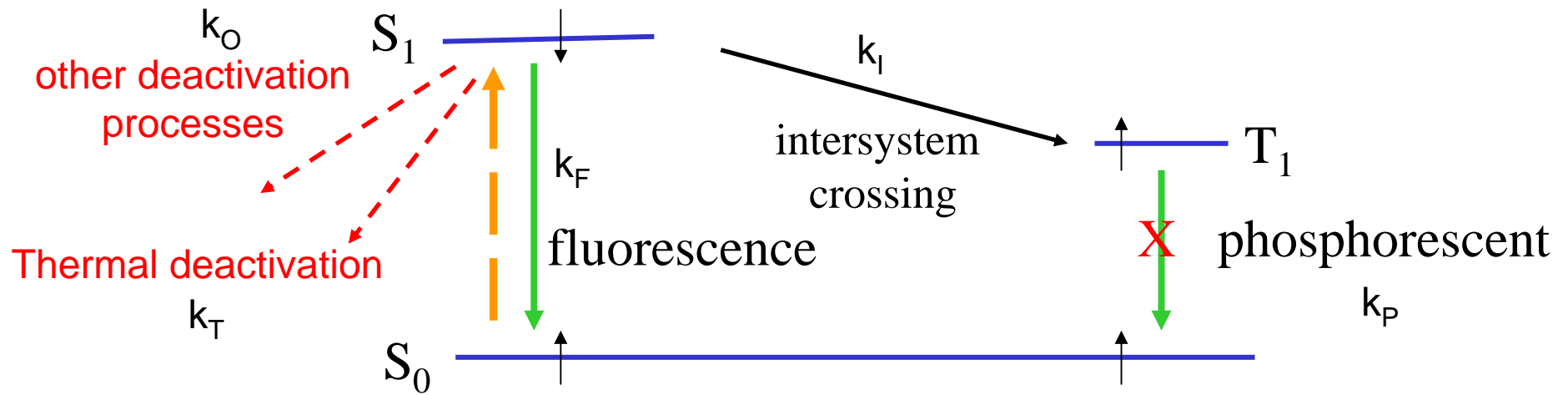
# $\eta_r$ : efficiency of exciton production



$$\left.
 \begin{array}{c}
 \uparrow\uparrow \\
 \downarrow\downarrow \\
 1/\sqrt{2} \left( \uparrow\downarrow + \downarrow\uparrow \right)
 \end{array}
 \right\}
 \begin{array}{l}
 3 \text{ symmetric states} \\
 \text{Triplets}
 \end{array}$$

$$1/\sqrt{2} \left( \uparrow\downarrow - \downarrow\uparrow \right) \quad \begin{array}{l} 1 \text{ antisymmetric state} \\ \text{Singlet} \end{array}$$

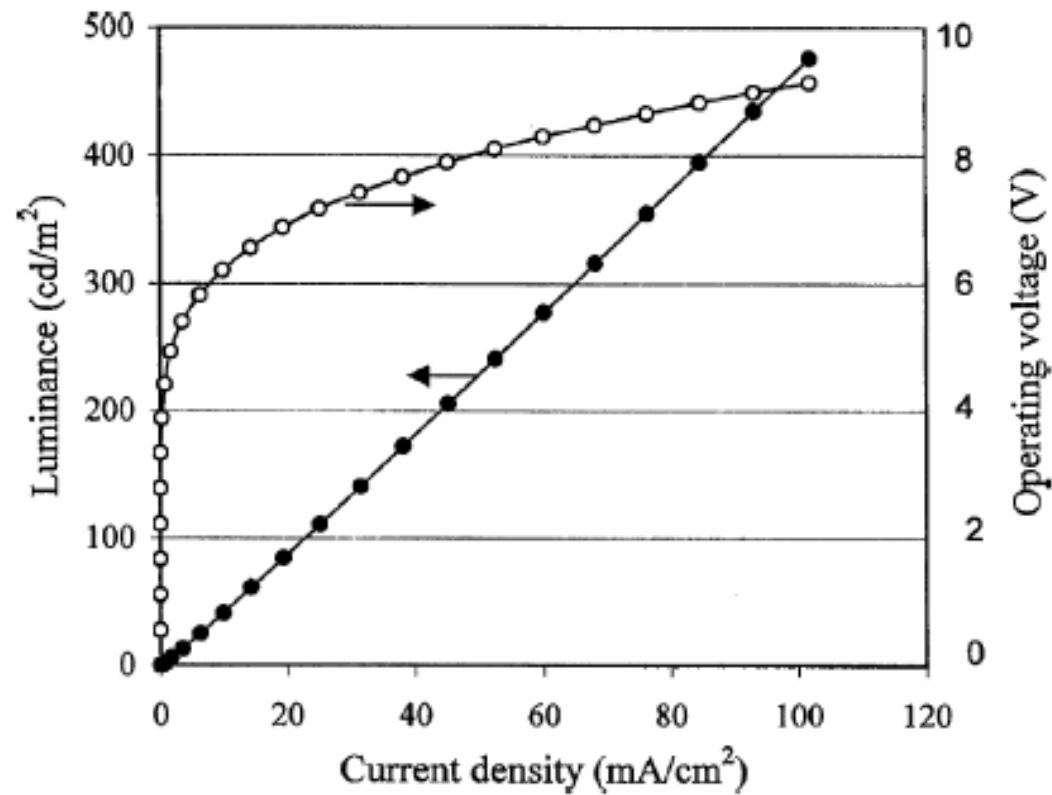
$\varphi_f$  : internal quantum efficiency of luminescence



$$\varphi_F = \frac{k_F}{k_F + k_I + k_T + k_O}$$



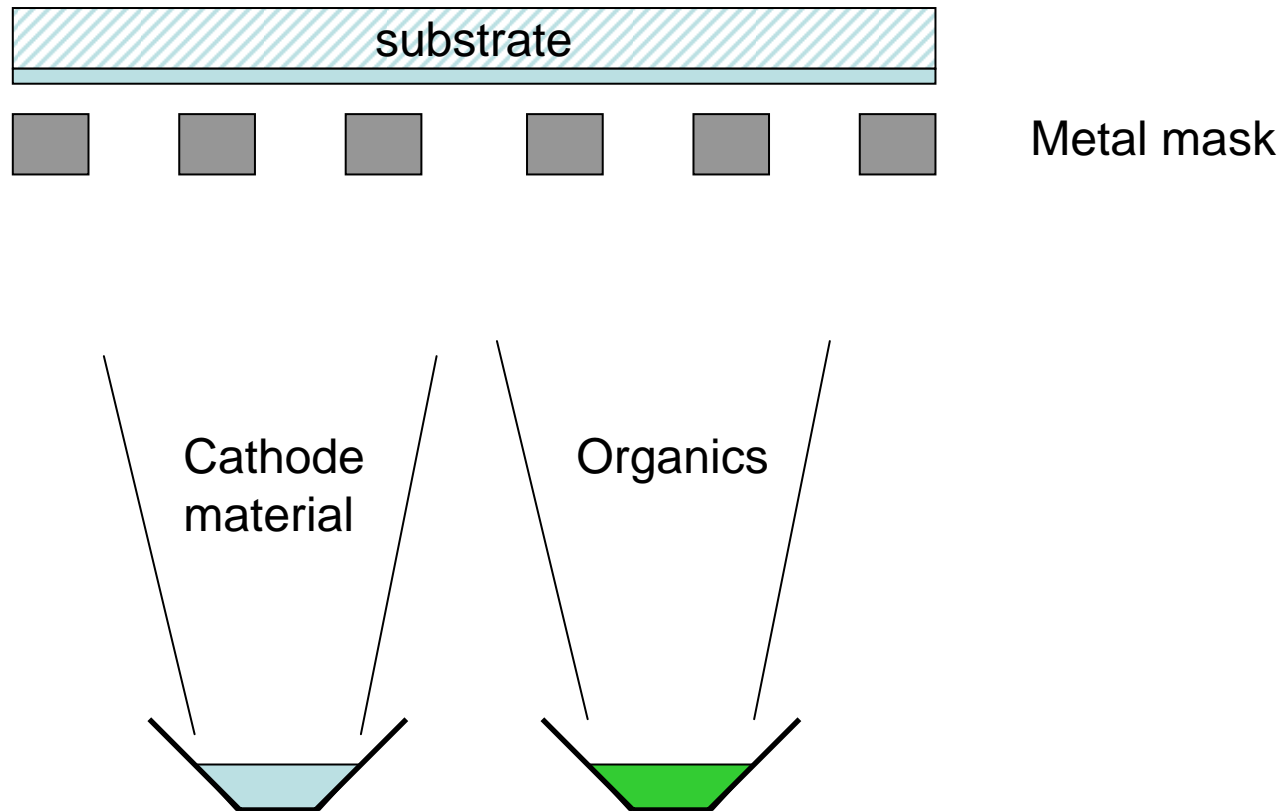
## Typical I-L-V curves of an Alq<sub>3</sub>-based OLED



75 nm NPD/75 nm Alq<sub>3</sub>

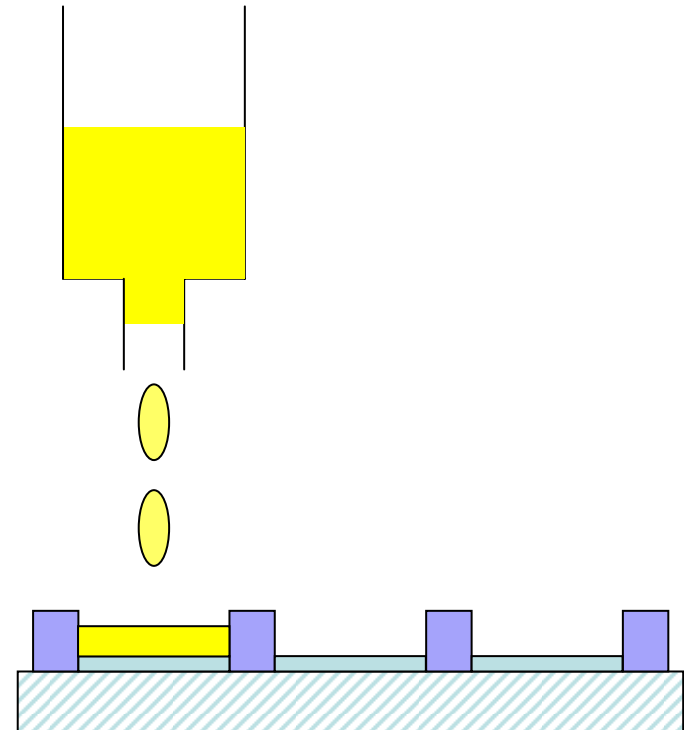
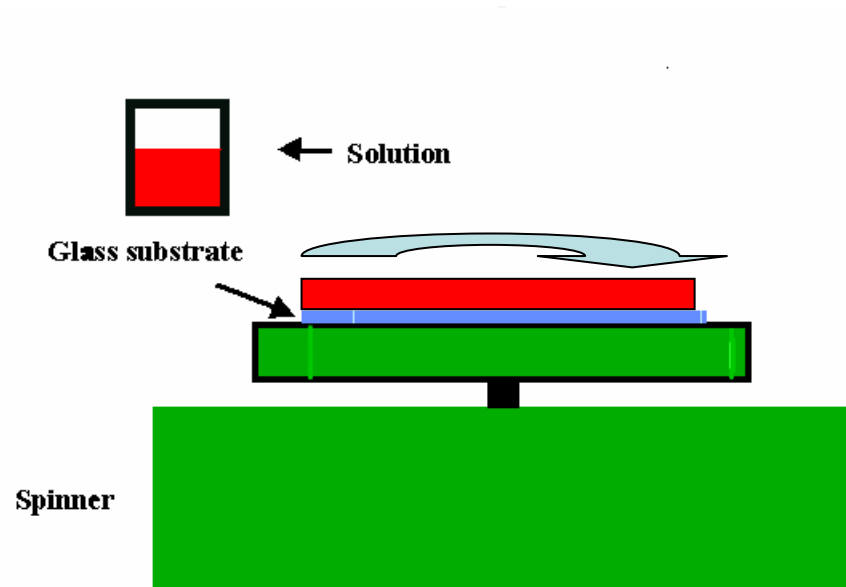
# Manufacture of OLEDs

## Thermal evaporation

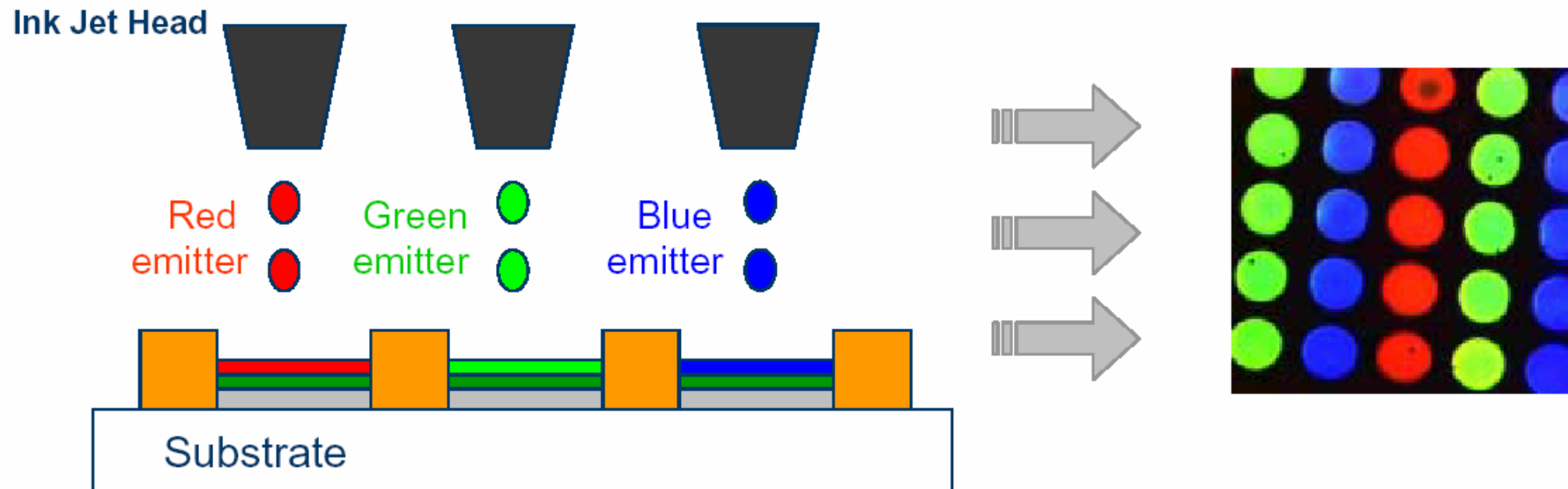


# Manufacture of PLEDs

Spin-coating or ink-jet printing



# Ink-jet printing to pattern polymers



Ink Jet printing to define and pattern R, G, B emitting subpixels

# Efficiency of organic EL Devices

**Quantum efficiency:**  $\eta_{\text{ext}} = \eta_{\text{int}} \eta_p = \gamma \eta_r \varphi_f \eta_p$

$\eta_{\text{ext}}$  : external quantum efficiency

$\eta_{\text{int}}$  : internal quantum efficiency

$\eta_p$  : light out-coupling efficiency

$\gamma$  : charge carrier balance factor (e/h)

$\eta_r$  : efficiency of exciton production

$\varphi_f$  : internal quantum efficiency luminescence

**Power efficiency:**  $\frac{\text{optical power output}}{\text{electrical power input}}$

$$\eta_{\text{pow}} = \eta_{\text{ext}} E_p U^{-1}$$

$E_p$  : the average energy of the emitted photons

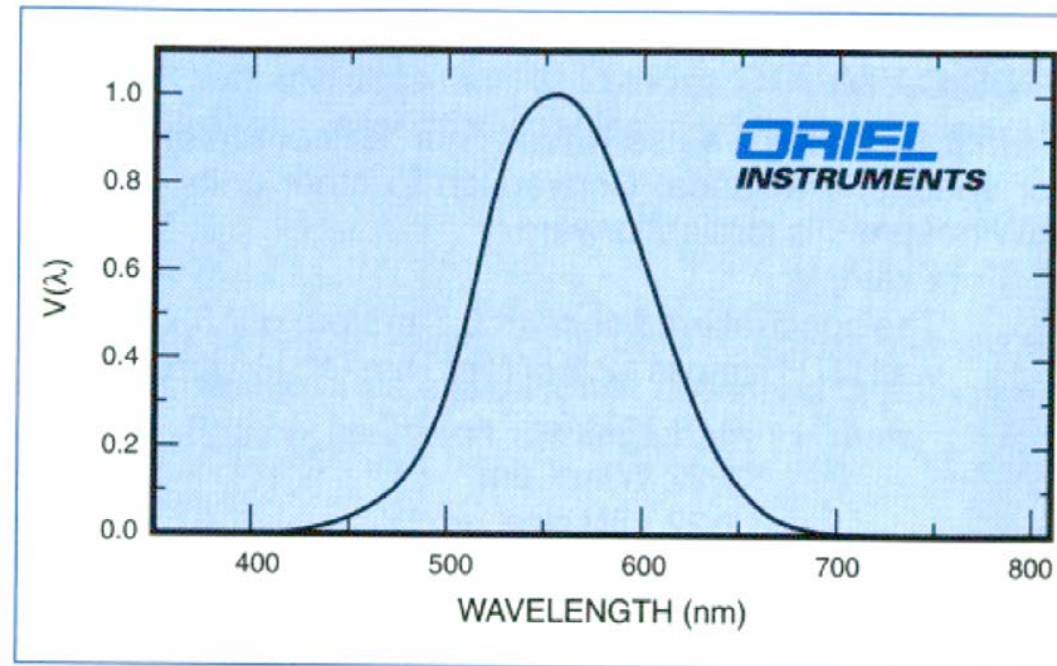
$U$  : the known values of the applied voltage

**(lm/W), important for engineer and system design**

# Efficiency of organic EL Devices

**Luminous efficiency:**  $\eta_{\text{lum}} = \eta_{\text{pow}} S$

S : the eye sensitivity curves



**Current efficiency (Cd/A), important for material evaluation**

# Efficiency of organic EL Devices – an Example

Device current density : 50 mA/cm<sup>2</sup> at 10V

Brightness : 3500 cd/m<sup>2</sup>

**Current Efficiency :**

$$\frac{3500 \text{ cd/m}^2}{50 \text{ mA/cm}^2} \times \frac{1}{10} = 7 \text{ cd/A}$$

**Power Efficiency :**

$$\frac{7 \text{ cd/A}}{10 \text{ V}} \times \pi = 2.2 \text{ lm/W}$$

# Definitions of Efficiencies of OLEDs

Table 1. Definitions of efficiencies used in OLED characterization.

Quantity	Symbol	Units	Expression
OLED Efficiencies:			
External Quantum	$\eta_{\text{ext}}$	—	$\frac{q \int \lambda I_{\text{det}}(\lambda) d\lambda}{hc f I_{\text{OLED}} \int R(\lambda) d\lambda} = \frac{\int \lambda I_{\text{det}}(\lambda) d\lambda}{f I_{\text{OLED}} \int \lambda \eta_{\text{det}}(\lambda) d\lambda}$
Internal Quantum	$\eta_{\text{int}}$	—	$\eta_{\text{ext}}/\eta_c$
Wall Plug	$\eta_{\text{W/W}}$	—	$P_{\text{OLED}}/I_{\text{OLED}}V$
Luminous Power	$\eta_P$	lm/W	$L_P/I_{\text{OLED}}V = \frac{\phi_0 \int g(\lambda) I_{\text{det}}(\lambda) / R(\lambda) d\lambda}{f I_{\text{OLED}} V}$
Luminance	$\eta_L$	cd/A	$AL/I_{\text{OLED}}$
Detector Efficiencies:			
Responsivity	R	A/W	$I_{\text{det}}/fP_{\text{OLED}} = I_{\text{det}}/P_{\text{inc}}$
External Quantum	$\eta_{\text{det}}$	—	$hcR/q\lambda$

Definition of terms:  $\lambda$  = wavelength;  $I_{\text{det}}(\lambda)$  = photocurrent detected for light incident at wavelengths between  $\lambda$  and  $\lambda + d\lambda$ ;  $R(\lambda)$  = incremental detector responsivity wavelengths between  $\lambda$  and  $\lambda + d\lambda$ ;  $P_{\text{inc}}(\lambda)$  = power incident on the detector wavelengths between  $\lambda$  and  $\lambda + d\lambda$ ;  $q$  = electronic charge;  $h$  = Planck's constant;  $c$  = speed of light in vacuum;  $f$  = OLED-to-detector coupling factor ( $< 1$ );  $P_{\text{OLED}}$  = total optical power emitted by the OLED;  $I_{\text{OLED}}$  = OLED current;  $\phi_0$  = peak photopic response of the eye;  $g(\lambda)$  = photopic response shape function;  $V$  = OLED drive voltage to obtain  $I_{\text{OLED}}$ ;  $L_P$  = OLED luminous power [lm];  $L$  = OLED luminance [ $\text{cd}/\text{m}^2$ ];  $A$  = OLED active area.



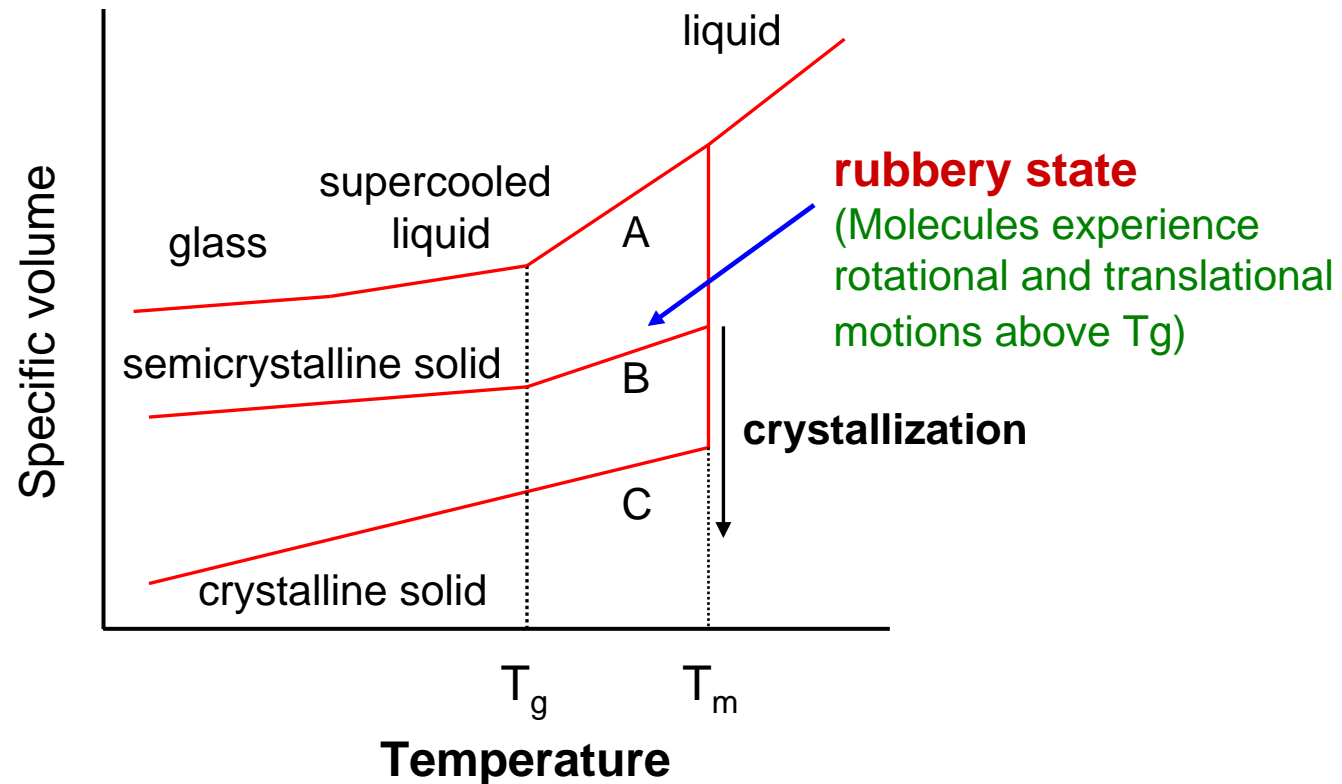
# Materials for OLEDs

1. High glass transition temperature ( $T_g$ )
2. Electrochemically stable
3. Thermally and optically stable
4. High electron or/and hole mobility
5. High photoluminescent
6. Formation of uniform thin films
7. Easy synthesis and purification



# Glass transition temperature ( $T_g$ )

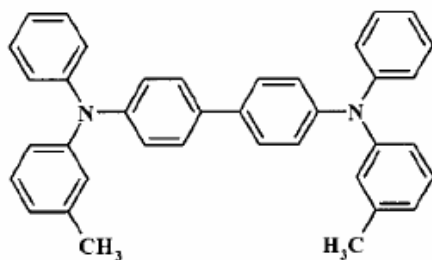
$T_g$  : the Temp. at which the glass transforms from a rigid solid to a supercooled, albeit very viscous, liquid



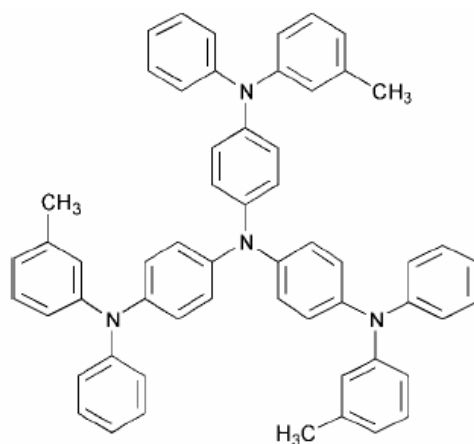
**Specific volume: Volume per unit mass**

# Hole transporting materials

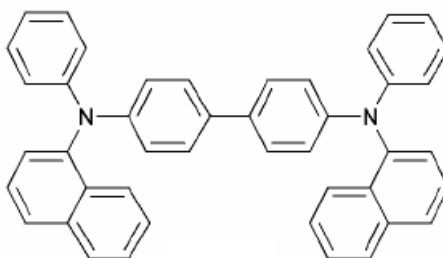
aromatic diamine : good hole injection and transporting capability  
electron blocking capability



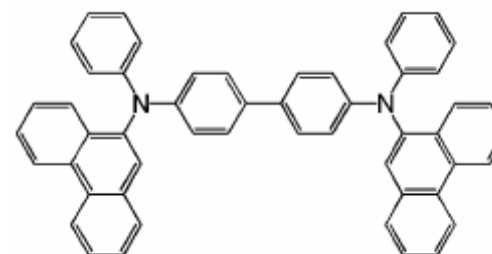
TBD,  $T_g = 60^\circ\text{C}$



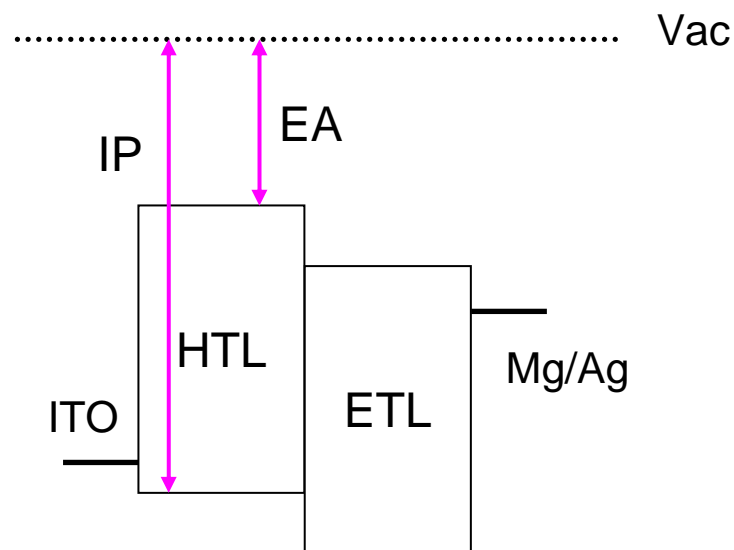
m-MTDATA,  $T_g = 75^\circ\text{C}$



$\alpha$ -NPD,  $T_g = 98^\circ\text{C}$



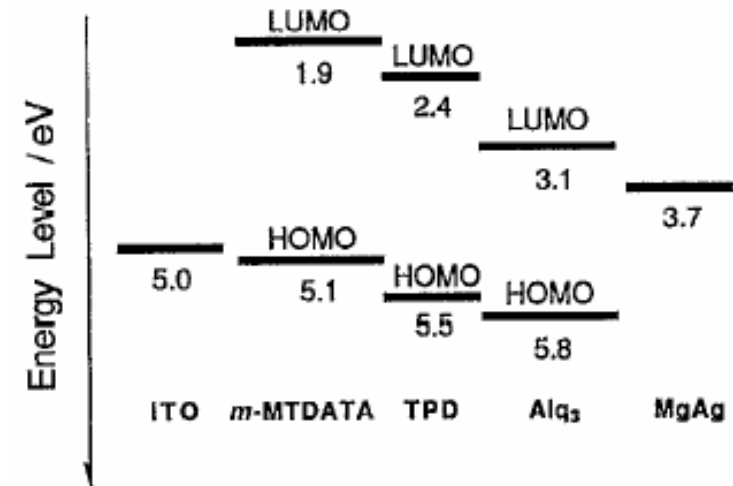
PPD,  $T_g = 146^\circ\text{C}$



High  $T_g$  can insure stable and pinhole free film

# Device performance of double hole HTLs

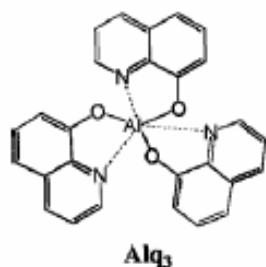
	m-MTDATA/TPD	TPD
Driving voltage (V)	5.4	6.3
Current density (mA/cm <sup>2</sup> )	7.1	9.0
Efficiency (lm/W)	2.3	1.6



double hole transport layers

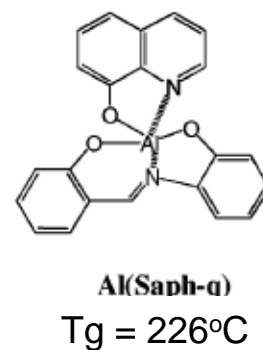
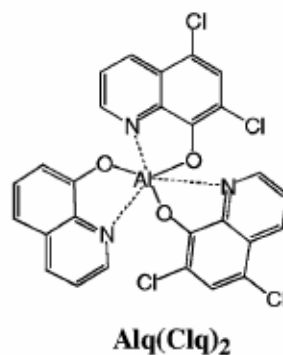
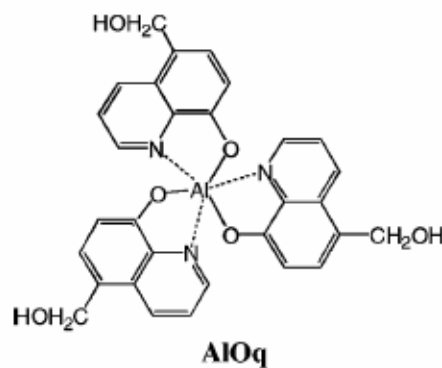
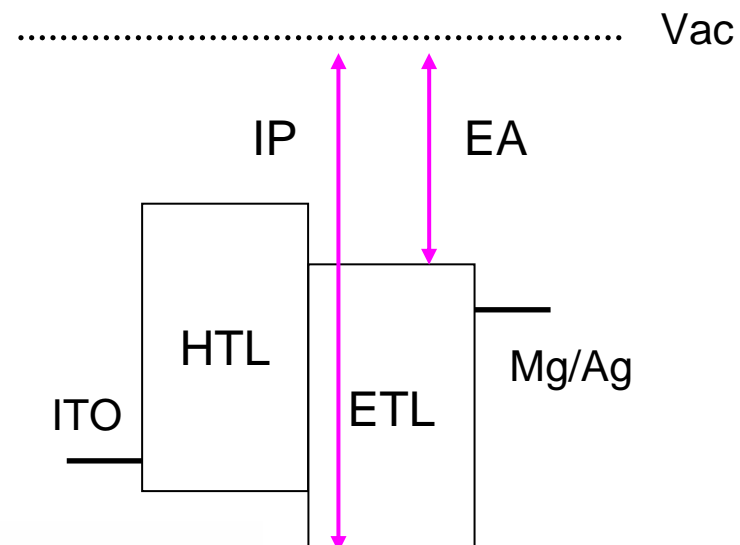
# Electron transporting materials

good electron injection and transporting capability  
hole blocking capability



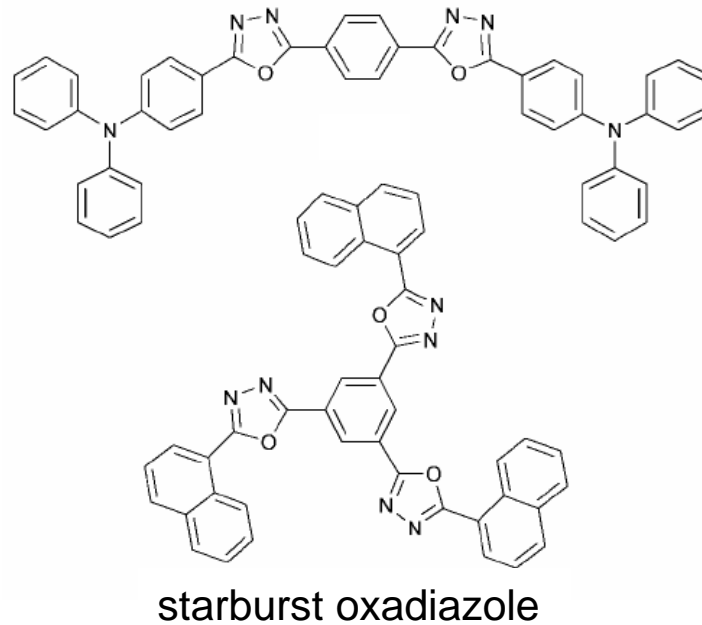
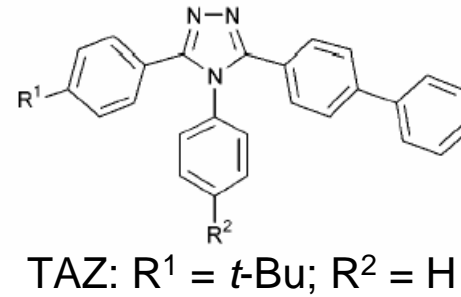
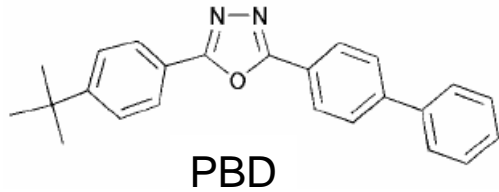
$T_g = 170^\circ\text{C}$

thermally and morphologically stable



# Electron transporting materials

**Oxadiazole : ETL and hole blocking layer (large band gap)**

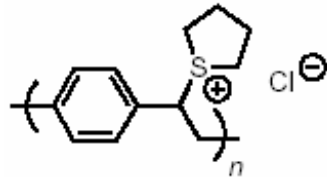


**Disadvantage:**  
high electron injection barrier

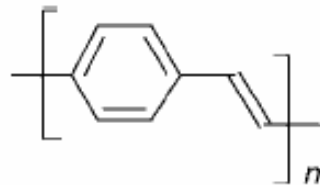
# Materials for PLEDs

They are also called  
light-emitting polymers (LEPs)

PPV precursor

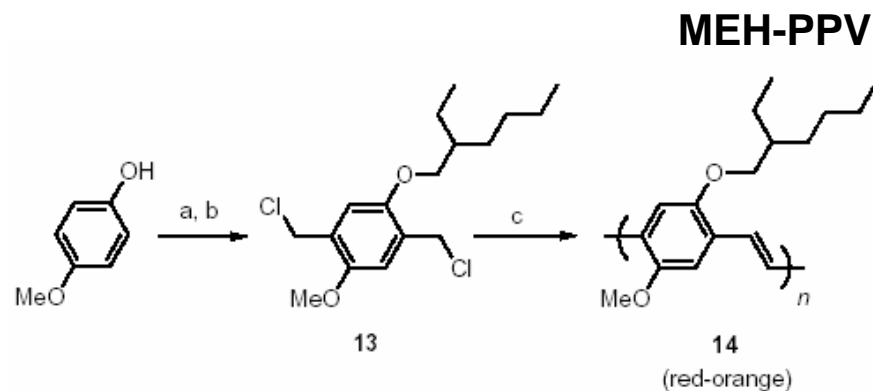


180 - 300°C  
vacuum



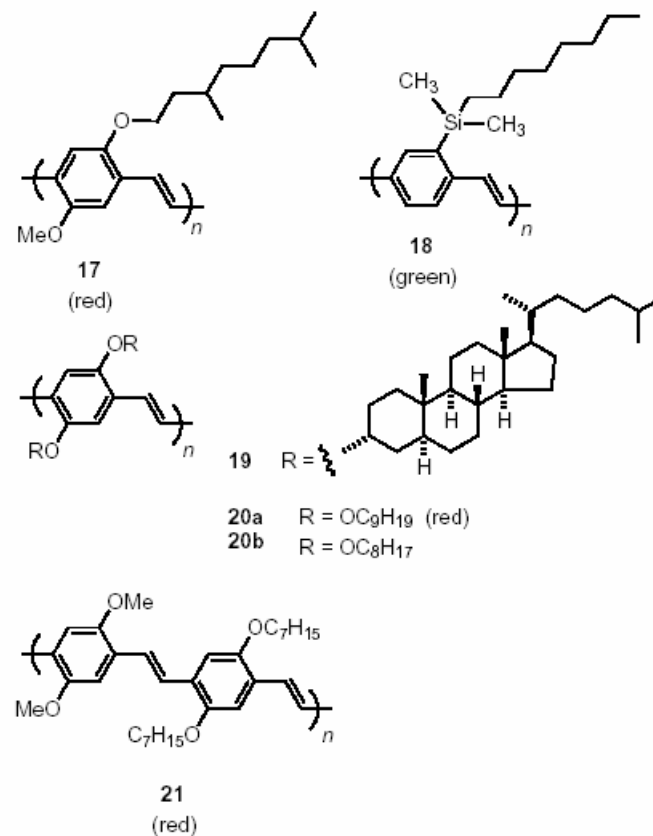
PPV, first material for PLEDs  
green light ( $\lambda = 520$  &  $550$  nm)  
insoluble  
Partially crystalline in the film

# Materials for PLEDs



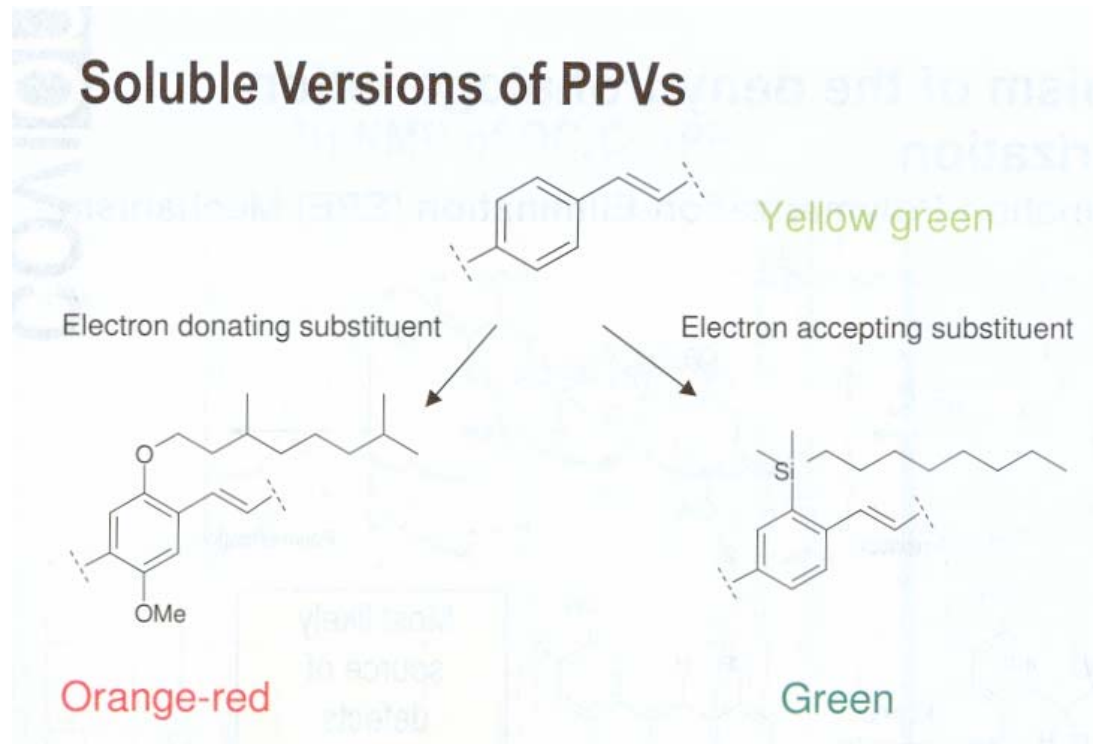
The **side chain** enhance the solubility  
in organic solvents

D. Braun and A. J. Heeger, **APL**, 58, 1982, (1991)





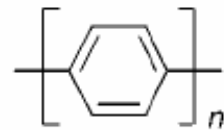
# Materials for PLEDs



**Tuning of properties (band gap and solubility)  
can be achieved via substitution**

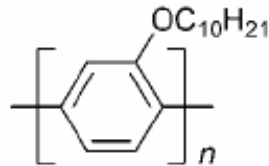
# Materials for PLEDs

## Blue materials



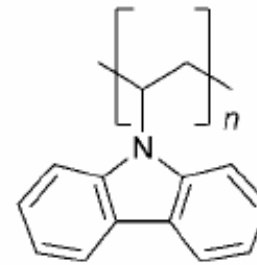
PPP 9

insoluble



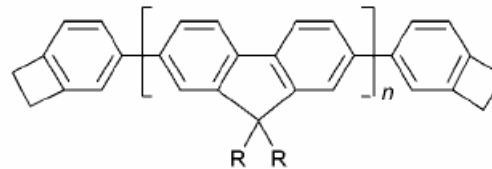
10

ITO/PVK/10/Ca  
~ external 4%



PVK 11

usually served as hole-  
transporting/injection  
material



9,9-dialkyfluorenes

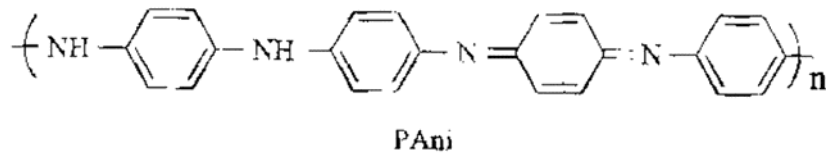
# Performance of PPV-based PLEDs with various Emissive colors

LED Configuration	Device Characteristics	Device Lifetime
ITO/MEH-PPV/Ca Single layer device	~2% external QE; 2-3 lm/W; Orange-red color	2,500 h with > 400cd/m <sup>2</sup> initial brightness. tested in inert gas environment
ITO/PPV/Ca Single layer device	~2% external QE ~2 lm/W Yellow-green color	1,000 h with > 100 cd/m <sup>2</sup> initial brightness, encapsulated device tested in air
ITO/PVK/DO-PPV/Ca Bilayer device	~4% external QE	Not available

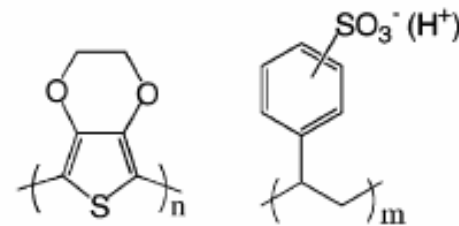
# Materials for PLEDs

**Hole injection materials  
(conducting polymer)**

**Transparent to visible light**



Y. Yang *et al.* JAP, 77, 694, (1995)

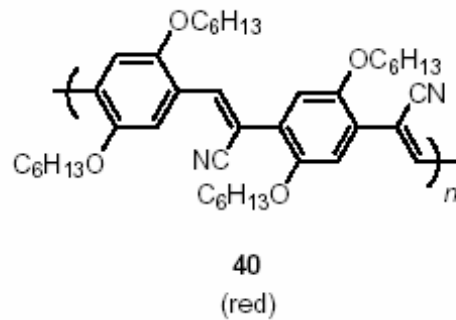


**PEDT/PSS**

An aqueous gel dispersion  
Smooth the ITO surface  
(reduce the electrical shorts)  
Promote the hole injection

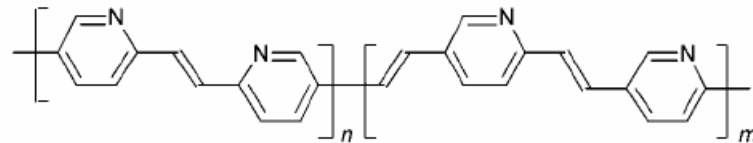
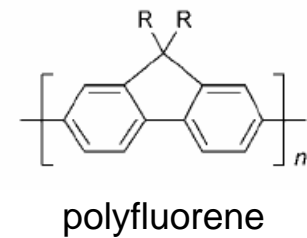
# Materials for PLEDs

## Electron transporting materials



CN-PPV, 590 nm (2.1eV)

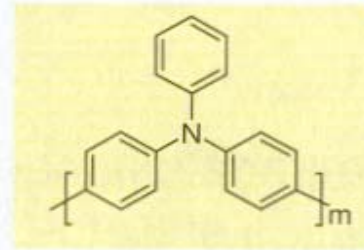
ITO/PPV/CN-PPV/cathode



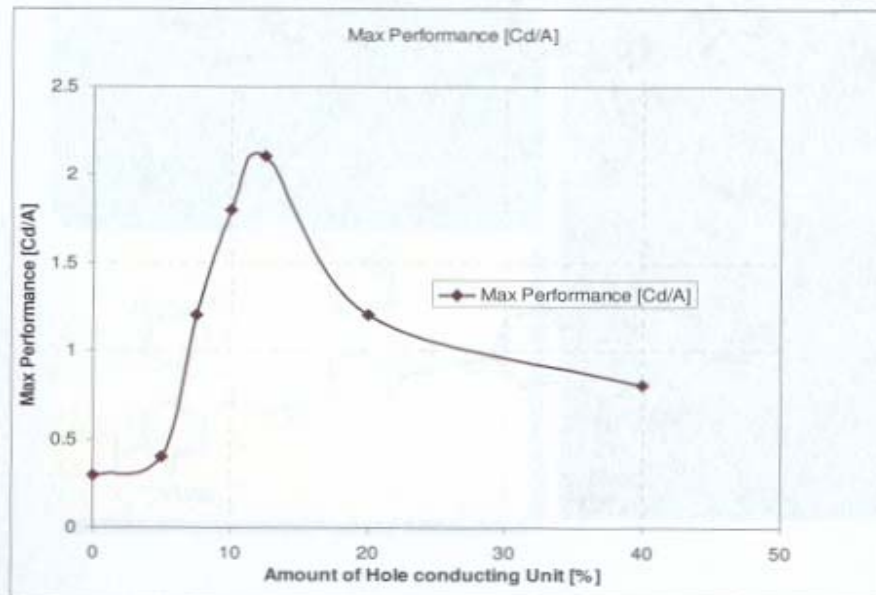
PPyV 31

ITO/PPV/PPyV/cathode

# Charge Balance

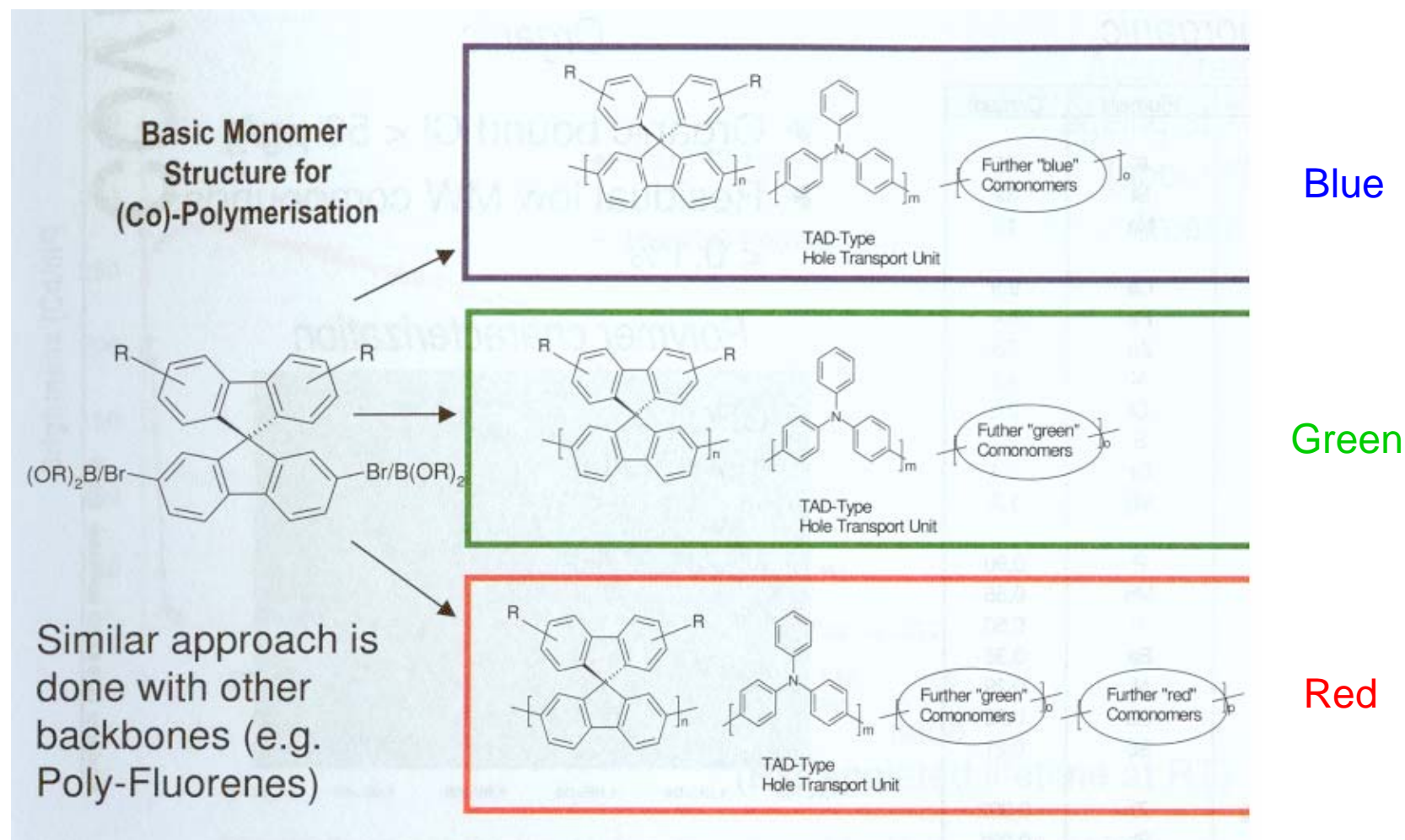


TAD-Type  
Hole conductor



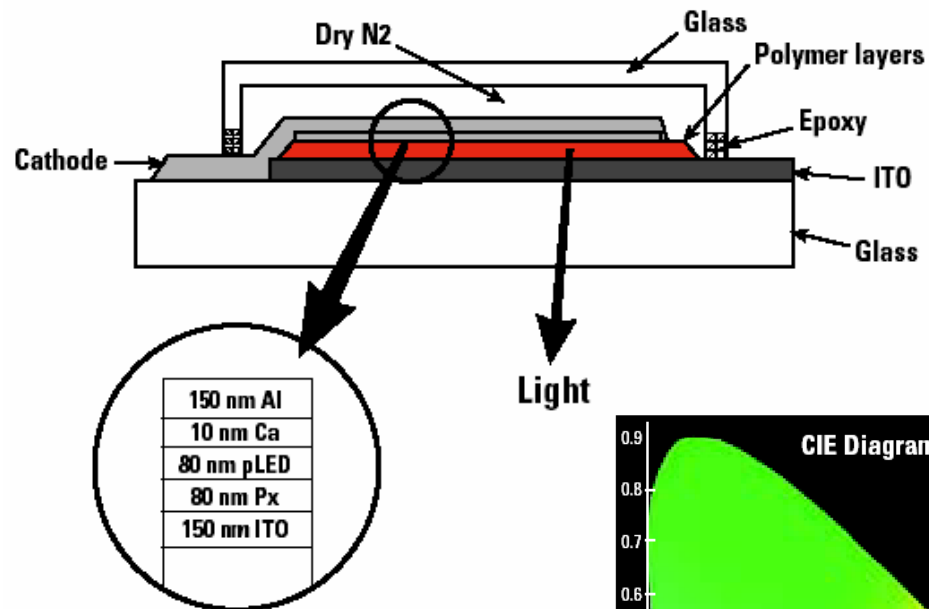
Optimum amount of the  
hole conducting units

# Polymer for RGB



# Performance of PF-based PLEDs with various Emissive colors

Schematic Diagram  
Dow's Test Device Structure



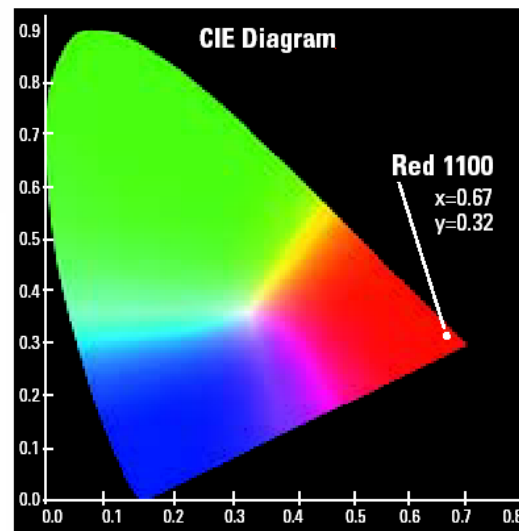
Typical Device Data<sup>1</sup>

## Performance @ 200 cd/m<sup>2</sup>

Efficiency (cd/A): 1.3  
Drive Voltage (V): 3.6  
Current Density (mA/cm<sup>2</sup>): 16.2

## Performance @ 1,000 cd/m<sup>2</sup>

Efficiency (cd/A): 0.9  
Drive Voltage (V): 6.2  
Current Density (mA/cm<sup>2</sup>): 110.1

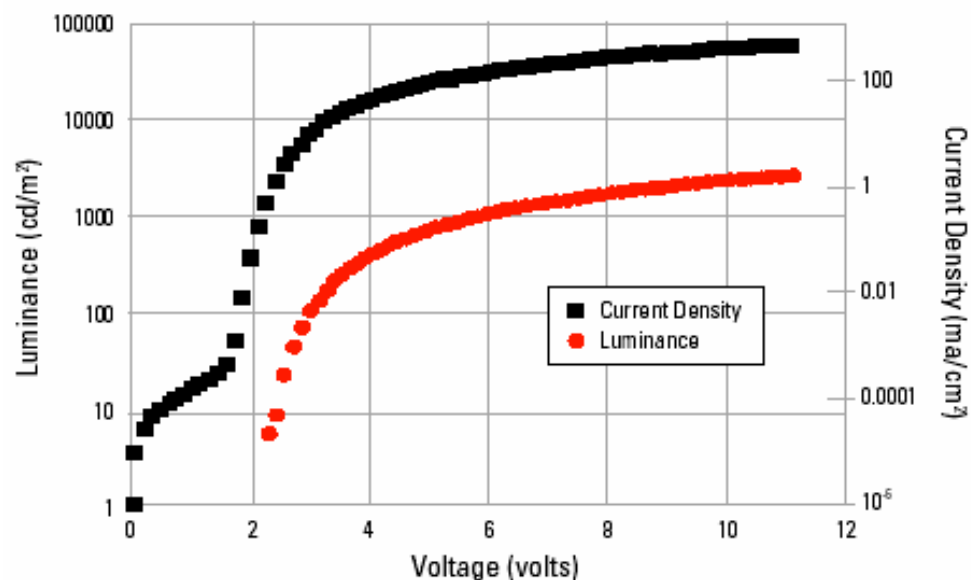


<sup>1</sup> Device architecture may be further optimized to improve performance.

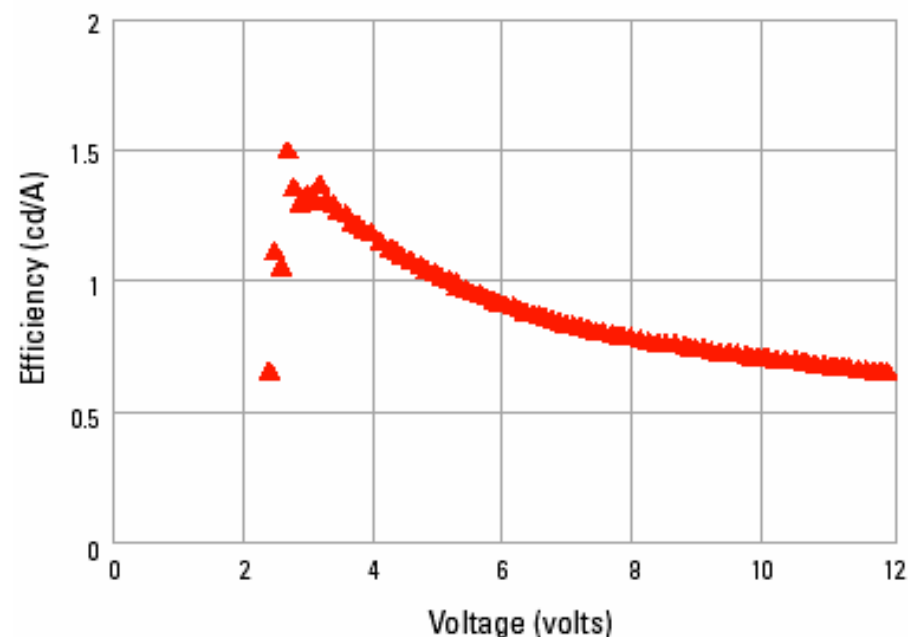


# Performance of PF-based PLEDs with various Emissive colors

Performance: Luminance & Current Density



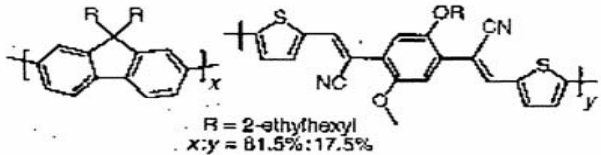
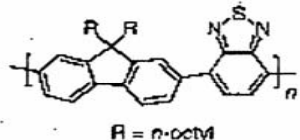
Performance: Efficiency



<http://www.dow.com/pled/products/index.htm>

# Examples of Fluorene-based Red and Green LEPs

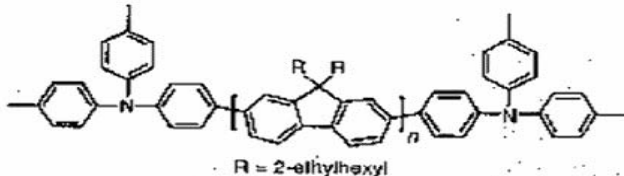
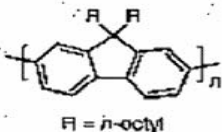
**Table I: Representative Examples of Fluorene-Based Red and Green Electroluminescent Polymers.**

Emission Color	Red	Green
Structure	 <p>R = 2-ethylhexyl x:y = 81.5%:17.5%</p>	 <p>R = n-octyl</p>
Polymer Name	Poly[9,9'-bis(2'-ethylhexyl)fluorene-2,7-diyl-co-2,5-bis(2-thienyl-1-cyanovinyl)-1-(2'-ethylhexyloxy)-4-methoxybenzene-5''-5'''-diyl]	Poly[(9,9'-dioctylfluorene-2,7-diyl)-alt-benzothiadiazole]
Reference	41	42
UV/PL/EL ( $\lambda_{\max}$ )	379 nm (film)/620 nm (film)/630 nm	.../545 nm (film)/545 nm (film)
Efficiency	$\phi_{\text{PL}}$ 34% (solution)	$\phi_{\text{EL}}$ 3.86% (external) at 5000 cd/m <sup>2</sup>
Light Switch-On (V)	5 V	7 V
Device Structure	ITO/PEDOT:PSS/polymer/LiF/Ca	ITO/polymer/Al
Polymer	$M_n$ 22 K, MWD 2.7 (PS standards)	Alternating fluorene-thiadiazole copolymer
Characteristics	statistical copolymer	

Notes: PL is photoluminescence; EL is electroluminescence;  $\phi$  is quantum yield; ITO is indium tin oxide; PEDOT:PSS is poly(3,4-ethylene dioxythiophene):poly(styrene sulfonate).

## Examples of Fluorene-based Blue LEPs

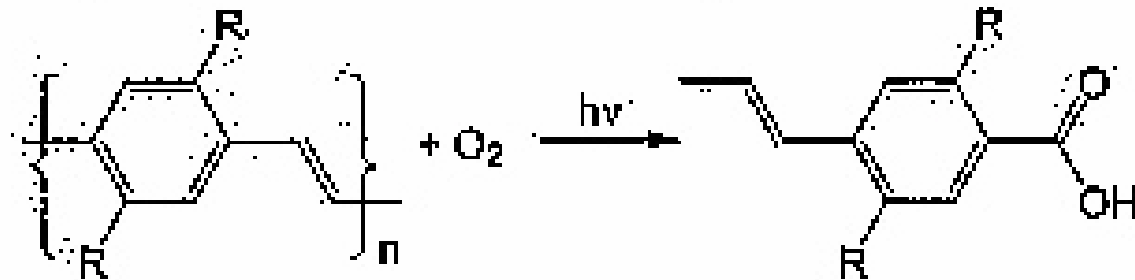
**Table II: Representative Examples of Fluorene-Based Blue Electroluminescent Polymers.**

<b>Emission Color</b>	Blue	Blue
<b>Structure</b>		
<b>Polymer Name</b>	Poly[9,9'-bis(2-ethylhexyl)fluorene-2,7-diyl] end-capped with <i>N,N'</i> -bis(4-methylphenyl)- <i>N</i> -phenylamine	Poly(9,9'-dioctylfluorene-2,7-diyl) (PF8, PFO)
<b>Reference</b>	43	44
<b>UV/PL/EL</b> ( $\lambda_{max}$ )	.../.../420 nm, 440 nm	380 nm (film)/420 nm (film)/ 440 nm
<b>Efficiency</b>	1.1 cd/A at 8.5 V	$\phi_{EL}$ 1.3 % (external) at 200 cd/m <sup>2</sup>
<b>Light Switch-On</b> (V)	3.5 V	2.7 V
<b>Device Structure</b>	ITO/PEDOT:PSS/polymer/Ca	ITO/PEDOT:PSS/polymer/Ca
<b>Polymer</b>	$M_n$ 48 K, MWD 1.6 (PS standards)	$M_n$ 43 K, MWD 1.4
<b>Characteristics</b>	linear homopolymer (end-capper feed ratio: 4 mol%)	(PS standards) linear homopolymer

Notes: PL is photoluminescence; EL is electroluminescence;  $\phi$  is quantum yield; ITO is indium tin oxide; PEDOT:PSS is poly(3,4-ethylene dioxythiophene):poly(styrene sulfonate).

# Polymer degradation

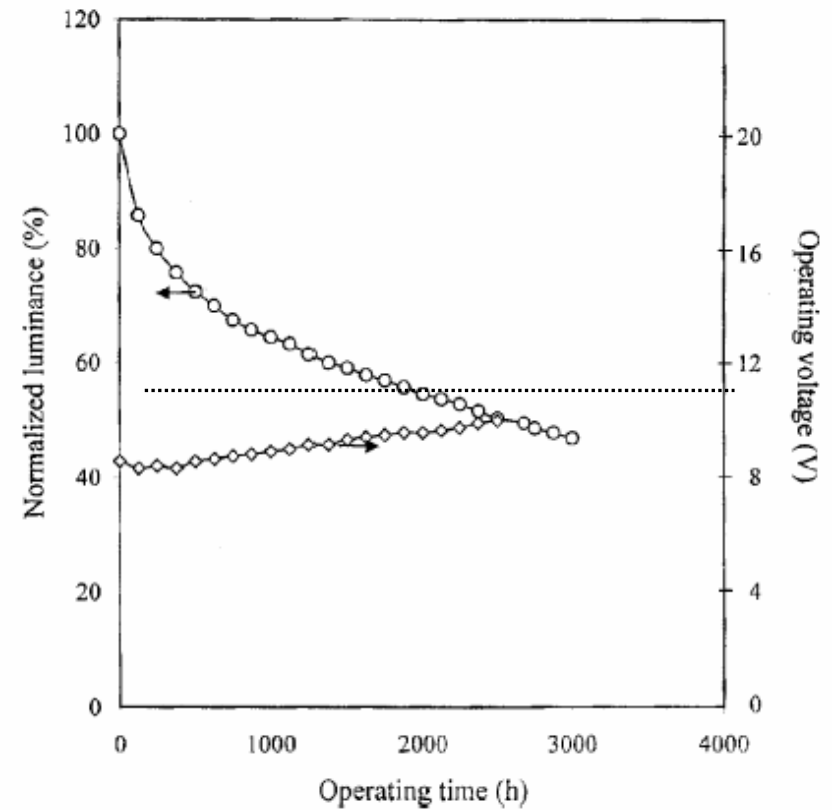
## Photo-oxidation of polymer



Loss of double bond (conjugation)

# Reliable issues for OLEDs

Anode contacts  
Excited state reactions  
Crystallization  
Thermal stability  
Self-heating in operation  
Impurities  
High local field  
Reaction of cathodes with moisture



# Summary

## Small Molecular LEDs

Blue	QE= ~5%	5~8 lm/W	over 10,000 hrs (@1000cd/m <sup>2</sup> )
Green	QE= ~5%	10~15 lm/W	over 10,000 hrs
Red	QE= ~2-3%	1~3 lm/W	over 10,000 hrs

## Polymer LEDs

Blue	QE= ~5%	2.5 lm/W	5,000 hrs (@1000cd/m <sup>2</sup> )
Green	QE= ~5%	15 lm/W	over 10,000 hrs
Red	QE= ~2-3%	1~3 lm/W	over 10,000 hrs