

[54] **PROCESS FOR NUCLEOPHILIC
FLUOROALKYLATION OF ALDEHYDES**

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558/413; 568/32

[58] **Field of Search** 546/24, 172, 344;
548/484, 509, 562; 549/13, 427, 445, 479, 502;
558/397, 413; 568/32

[56] **References Cited**

U.S. PATENT DOCUMENTS

3,705,182 12/1972 Edwards et al. 546/344

OTHER PUBLICATIONS

Cardillo et al., Synthesis, 1975, 453-455.

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[57] **ABSTRACT**

Aryl difluoromethyl sulfone adds to aldehydes under phase transfer conditions to give novel substituted alcohols of the general formula



wherein R is an aryl, cycloaliphatic, sec- or tert-aliphatic, or heterocyclic group and Ar is an aryl group. The substituted alcohols of formula I are of particular utility as intermediates in the synthesis of a variety of useful end products. For example, the products of formula I may be utilized in desulfonylation reactions, oxidation reactions and fluorination reactions.

10 Claims, No Drawings

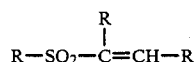
PROCESS FOR NUCLEOPHILIC FLUOROALKYLATION OF ALDEHYDES

TECHNICAL FIELD

This invention relates to a novel nucleophilic fluoroalkylation process, to the novel products so produced, and to novel reactions utilizing such products.

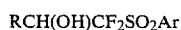
BACKGROUND

The synthesis of α,β -unsaturated sulfones by phase transfer catalyzed condensation of sulfones with aldehydes in an aqueous system has been reported (Cardillo et al., *Synthesis*, 1975, 453-455). The sulfones employed were phenyl methyl sulfone, phenyl ethyl sulfone, phenyl benzyl sulfone, phenyl 3-methylbuten-2-yl sulfone and methyl dimethylamino sulfone. They found that the choice of aldehyde was limited to aromatic or α,β -unsaturated aldehydes, since aliphatic aldehydes and ketones underwent self-condensation under the reaction conditions while aromatic ketones (benzophenone, fluorenone) were unreactive. Triethylbenzylammonium chloride was used as the phase transfer catalyst, and the reactions were conducted in a two-phase system of water and dichloromethane. The sulfone products formed by Cardillo et al had the general formula



THE INVENTION

This invention involves, inter alia, the discovery that aryl difluoromethyl sulfone adds to aldehydes under phase transfer conditions to give novel substituted alcohols of the general formula



wherein R is an aryl, cycloaliphatic, sec- or tert-aliphatic, or heterocyclic group and Ar is an aryl group. The fact that this nucleophilic alkylation occurs is most unusual since in general compounds of the type CHF_2X (where X is an electron withdrawing group) do not exhibit nucleophilic behavior, but eliminate HX to give difluorocarbene. In fact, the only prior instance known to applicant as of this writing where an aryl difluoromethylsulfone was used as a nucleophile is the addition of difluoromethylphenyl sulfone in the presence of an alkali metal alkoxide to a steroid of the pregnane and 19-nor pregnane series having, as the only site of keto conjugated unsaturation the Δ^{16-20} -keto functional system, whereby the corresponding 16 α -(benzenesulfonyldifluoromethyl)-20-keto steroid is formed—see U.S. Pat. No. 3,705,182 to Edwards et al of Syntex Corporation.

Accordingly in one of its embodiments this invention provides a process which comprises reacting aryl difluoromethyl sulfone with one or more aldehydes under phase transfer conditions so that a substituted alcohol of the above formula (I) is produced. In conducting this process any aldehyde can be used which reacts with aryl difluoromethyl sulfone at a rate competitive with the rates of other base-induced reactions of the aldehyde (aldol or Cannizzaro reactions). Even if these other reactions compete, use of an excess of the aldehyde will often allow the desired alcoholic product to

be obtained in satisfactory yield. Preferred aldehydes used in the process include aromatic aldehydes, cycloaliphatic aldehydes, secondary and tertiary aliphatic aldehydes, and heterocyclic aldehydes. The aldehyde reactant may contain any of a variety of substituents (chlorine, bromine, alkoxy, etc.) which do not inhibit the desired condensation reaction, but should not contain very strong electron withdrawing substituents such as the nitro group. A few illustrative examples of preferred aldehydes include

2-methylundecanal
p-acetamidobenzaldehyde
o-anisaldehyde
m-anisaldehyde
p-anisaldehyde
9-anthraldehyde
benzaldehyde
3-benzyloxybenzaldehyde
4-benzyloxybenzaldehyde
3-benzyloxy-4-methoxybenzaldehyde
4-benzyloxy-3-methoxybenzaldehyde
4-biphenylcarboxaldehyde
2-bromobenzaldehyde
3-bromobenzaldehyde
4-bromobenzaldehyde
5-bromoalicyclaldehyde
5-bromovanillin
6-bromoveratraldehyde
2-carboxybenzaldehyde
4-carboxybenzaldehyde
10-chloro-9-anthraldehyde
2-chlorobenzaldehyde
3-chlorobenzaldehyde
4-chlorobenzaldehyde
2-chloro-4-dimethylaminobenzaldehyde
2-chloro-6-fluorobenzaldehyde
2-chloro-5-nitrobenzaldehyde
3-cyanobenzaldehyde
4-cyanobenzaldehyde
3,4-dibenzyloxybenzaldehyde
3,5-dibromosalicylaldehyde
3,5-di-tert-butyl-4-hydroxybenzaldehyde
2,4-dichlorobenzaldehyde
2,6-dichlorobenzaldehyde
3,4-dichlorobenzaldehyde
3,5-dichlorobenzaldehyde
4-(diethylamino)-benzaldehyde
4-[β -(diethylamino)-ethoxy]-benzaldehyde
2,5-dihydroxybenzaldehyde
3,4-dihydroxybenzaldehyde
2,3-dimethoxybenzaldehyde
2,4-dimethoxybenzaldehyde
2,5-dimethoxybenzaldehyde
3,4-dimethoxybenzaldehyde
3,5-dimethoxybenzaldehyde
4,6-dimethoxysalicylaldehyde
p-dimethylaminobenzaldehyde
2,3-dimethyl-p-anisaldehyde
2,5-dimethyl-p-anisaldehyde
2,4-dimethylbenzaldehyde
2,5-dimethylbenzaldehyde
o-ethoxybenzaldehyde
p-ethoxybenzaldehyde
3-ethoxy-4-hydroxybenzaldehyde
4-ethoxy-3-methoxybenzaldehyde
3-ethoxysalicylaldehyde

N-ethyl-3-carbazolecarboxaldehyde
 2-fluorene-carboxaldehyde
 3-fluoro-p-anisaldehyde
 o-fluorobenzaldehyde
 m-fluorobenzaldehyde
 fluorobenzaldehyde
 p-formylcinnamic acid
 o-formylphenoxyacetic acid
 5-formylsalicylic acid
 helicin
 3-hydroxy-p-anisaldehyde
 3-hydroxybenzaldehyde
 4-hydroxybenzaldehyde
 2-hydroxy-4-methoxybenzaldehyde
 2-hydroxy-5-methoxybenzaldehyde
 2-hydroxy-1-naphthaldehyde
 5-iodovanillin
 isophthalaldehyde
 mesitaldehyde
 2-methoxy-1-naphthaldehyde
 4-methoxy-1-naphthaldehyde
 3-methyl-p-anisaldehyde
 10-methylanthracene-9-carboxaldehyde
 1-naphthaldehyde
 2-naphthaldehyde
 pentafluorobenzaldehyde
 phenanthrene-9-carboxaldehyde
 o-phthalicdicarboxaldehyde
 piperonal
 1-pyrene-carboxaldehyde
 salicylaldehyde
 syringaldehyde
 terephthaldicarboxaldehyde
 o-tolualdehyde
 m-tolualdehyde
 p-tolualdehyde
 2,4,6-triethoxybenzaldehyde
 2,3,4-trimethoxybenzaldehyde
 2,4,5-trimethoxybenzaldehyde
 2,4,6-trimethoxybenzaldehyde
 3,4,5-trimethoxybenzaldehyde
 vanillin
 o-vanillin
 5-acetoxymethyl-2-furaldehyde
 endo-bicyclo[3.1.0]hex-2-ene-6-carboxaldehyde
 5-bromo-2-thiophenecarboxaldehyde
 cyclohexanecarboxaldehyde
 cyclooctanecarboxaldehyde
 5,6-dihydro-2H-pyran-3-carboxaldehyde
 ferrocenecarboxaldehyde
 5-formyl-2-furansulfonic acid
 2-furaldehyde
 5-hydroxymethylfurfural
 indole-3-carboxaldehyde
 5-methoxyindole-3-carboxaldehyde
 5-methylfurfural
 6-methyl-1-pyridinecarboxaldehyde
 N-methylpyrrole-2-carboxaldehyde
 3-methyl-2-thiophenecarboxaldehyde
 5-methyl-2-thiophenecarboxaldehyde
 5-norbornene-2-carboxaldehyde
 2-pyridinecarboxaldehyde
 3-pyridinecarboxaldehyde
 4-pyridinecarboxaldehyde
 pyridoxal 5-phosphate monohydrate
 pyrrole-2-carboxaldehyde
 3-quinolinecarboxaldehyde
 4-quinolinecarboxaldehyde

1,2,3,6-tetrahydrobenzaldehyde
 2-thiophenecarboxaldehyde

Of the aldehydes exemplified above, those that do not ionize under the reaction conditions used are preferred.

Aryl difluoromethyl sulfones suitable for use in the process are exemplified by

phenyl difluoromethyl sulfone
 4-chlorophenyl difluoromethyl sulfone
 o-tolyl difluoromethyl sulfone
 m-tolyl difluoromethyl sulfone
 p-tolyl difluoromethyl sulfone
 4-methoxyphenyl difluoromethyl sulfone
 2,4-dichlorophenyl difluoromethyl sulfone
 2-bromophenyl difluoromethyl sulfone
 4-fluorophenyl difluoromethyl sulfone
 1-naphthyl difluoromethyl sulfone
 2-naphthyl difluoromethyl sulfone
 4-biphenyl difluoromethyl sulfone
 4-phenoxyphenyl difluoromethyl sulfone
 4-diethylaminophenyl difluoromethyl sulfone

Methods for the synthesis of such compounds are known and reported in the literature. See for example Hine et al., *J. Am. Chem. Soc.*, 1957, 79, 5493 and Ibid, 1960, 82, 6178. And applicant has found that conditions similar to those reported by Miller et al., *J. Org. Chem.*, 1960, 25,2009 for the synthesis of difluoromethyl ethers can be successfully used for producing aryl difluoromethyl thioethers which on oxidation produce the aryl difluoromethyl sulfones. See Examples 1 and 2, infra.

As is well known, phase transfer conditions involve use of a two-phase reaction medium of water and a suitable organic solvent (hydrocarbon, chlorinated hydrocarbon, etc.), a strong base (alkali metal hydroxide or alkoxide, etc.) and a phase transfer catalyst such as a quaternary ammonium or phosphonium salt, a crown ether or the like. For further details concerning phase transfer systems that may be used in the practice of the above process, see, for example, Dehmlow, *Angew. Chem.*, 1977, 89, 21 and *Angew. Chem. Int. Ed. Engl.*, 1977, 16, 493; Dehmlow, *Angew. Chem.*, 1974, 86, 1087 and *Angew. Chem. Int. Ed. Engl.*, 1974, 13, 70; Gokel et al., *J. Chem. Educ.*, 1978, 55, 350,439; Weber et al., *Phase Transfer Catalysis in Organic Synthesis*. Springer, Berlin, 1977; Starks et al., *Phase Transfer Catalysis: Principles and Techniques*, Academic Press, New York, 1978; Dehmlow et al., *Phase Transfer Catalysis*. 2nd Edition, Verlag Chemie, Weinheim, 1983, disclosures of which are incorporated herein by reference.

The reaction temperature is generally in the range of about 0° to about 100° C., and preferably in the range of about 20° to about 30° C.

Proportions of the reactants, solvents, and catalyst are not critical and can be varied to suit the needs of the occasion. Since the desired reaction involves the stoichiometric condensation between the sulfone and the aldehyde, it is desirable to employ the reactants in approximately equivalent amounts on a molar basis. As noted above, use of excess aldehyde is beneficial in instances where base-induced competitive reactions of aldehyde occur in the system. Any reasonable excess of aldehyde can be employed as the extent of the desired reaction will thus be limited by the amount of sulfone reactant employed.

To insure intimate contact of the reactants in the reaction mixture, the reaction system should be subjected to stirring, shaking or other physical forms of agitation.

A few of the novel sulfonyl-substituted 2,2-difluoroethanols (Formula I above) provided by this invention are the following

2,2-difluoro-1-phenyl-2-phenylsulfonylethanol
 2,2-difluoro-2-phenylsulfonyl-1-(p-tolyl)ethanol
 2,2-difluoro-2-phenylsulfonyl-1-(m-tolyl)ethanol
 2,2-difluoro-2-phenylsulfonyl-1-(o-tolyl)ethanol
 2,2-difluoro-1-(p-methoxyphenyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(p-dimethylaminophenyl)-2-phenylsulfonylethanol
 1-(2-chlorophenyl)-2,2-difluoro-2-phenylsulfonylethanol
 2,2-difluoro-2-phenylsulfonyl-1-(2,4,6-trichlorophenyl)ethanol
 1-(4-bromophenyl)-2,2-difluoro-2-phenylsulfonylethanol
 2,2-difluoro-2-phenylsulfonyl-1-(2-trifluoromethylphenyl)ethanol
 1-(p-acetamidophenyl)-2,2-difluoro-2-phenylsulfonylethanol
 2,2-difluoro-1-(2,5-dimethoxyphenyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(2-fluorophenyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(1-naphthyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(2-naphthyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(pentafluorophenyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(2-phenoxyphenyl)-2-phenylsulfonylethanol
 1-(9-anthryl)-2,2-difluoro-2-phenylsulfonylethanol
 2,2-difluoro-2-(2,4,6-mesitylsulfonyl)-1-phenylethanol
 2,2-difluoro-1-phenyl-2-(o-tolylsulfonyl)ethanol
 2,2-difluoro-1-(p-tolyl)-2-(2,4-xylylsulfonyl)ethanol
 2,2-difluoro-1-(pentafluorophenyl)-2-(pentafluorophenylsulfonyl)ethanol
 2,2-difluoro-2-(1-naphthylsulfonyl)-1-(4-trifluoromethylphenyl)ethanol
 2,2-difluoro-2-(4-phenoxyphenylsulfonyl)-1-phenylethanol
 2,2-difluoro-1-(2-furyl)-2-phenylsulfonylethanol
 1-(5-acetoxymethyl-2-furyl)-2,2-difluoro-2-phenylsulfonylethanol
 1-(5-bromo-2-thiophene-1-yl)-2,2-difluoro-2-phenylsulfonylethanol
 2,2-difluoro-1-(3-indole-1-yl)-2,2-difluoro-2-phenylsulfonylethanol
 2,2-difluoro-2-phenylsulfonyl-1-(2-pyridine-1-yl)ethanol
 1,1-difluoro-3-methyl-1-phenylsulfonyl-2-butanol
 1,1-difluoro-3,3-dimethyl-1-phenylsulfonyl-2-butanol
 1,1-difluoro-1-phenylsulfonyl-3,3,4-trimethyl-2-pentanol
 1,1-difluoro-1-phenylsulfonyl-3,3,5,5-tetramethyl-2-hexanol
 1-cyclohexyl-2,2-difluoro-2-phenylsulfonylethanol
 1-cyclopentyl-2,2-difluoro-2-(o-tolyl)ethanol
 2,2-difluoro-1-(5-hydroxymethyl-2-furyl)-2-phenylsulfonylethanol
 2,2-difluoro-1-(N-methylpyrrole-2-yl)-2-phenylsulfonylethanol

The following examples illustrate the practice of the above condensation process and some of the novel compounds that can be so produced. Examples 1 and 2 illustrate the synthesis of a preferred sulfone reactant and Examples 3-10 illustrate its use in the condensation process of this invention.

EXAMPLE 1

Difluoromethyl Phenyl Sulfide

A 6 ounce Fisher-Porter bottle was charged with 10.0 g (250 mmol) of sodium hydroxide, 13 mL of water, 15 mL of paradioxane, and 5.5 mL (54 mmol) of thiophenol. The bottle and overhead system were closed, the rapidly stirred mixture was heated to 60°-70° C. by means of an oil bath, and the system was charged to 50 psig with chlorodifluoromethane. Heating was continued for 1 hour, during which time the pressure gradually decreased and the system was occasionally recharged to 50 psig with chlorodifluoromethane. After cooling to room temperature, the system was opened and the reaction mixture was treated with 50 mL of water and 25 mL of diethyl ether. Filtration through glass wool paper followed by removal of the ether layer afforded an aqueous solution that was extracted with three 15 mL portions of diethyl ether. The ether layers were combined and concentrated in vacuo to give a residue which was dissolved in 50 mL of pentane. The pentane solution was washed with five 10 mL portions of water, dried (MgSO₄), and concentrated in vacuo. Short path distillation of the residue gave 5.88 g (69% yield) of difluoromethyl phenyl sulfide: bp 24°-26° C. (1 torr); ¹H NMR (CDCl₃) 6.80 (t, 1H, J_{HF}=57 Hz), 7.30-7.68 (m, 5H).

EXAMPLE 2

Difluoromethyl Phenyl Sulfone

A solution of 2.0 g (12 mmol) of difluoromethyl phenyl sulfide in 20 mL of dichloromethane was cooled to 0°-5° C. and treated portionwise with 5.4 g (27 mmol) of 85% meta-chloroperbenzoic acid. The mixture was allowed to warm to room temperature, stirred for 4 hours, treated with an additional 1.1 g (5.4 mmol) of 85% meta-chloroperbenzoic acid, and stirred overnight. Filtration and washing of the filter cake with 30 mL of dichloromethane gave a solution which was washed with three 25 mL portions of saturated NaHCO₃ and one 25 mL portion of water, dried (MgSO₄), and concentrated in vacuo. The residue was purified by flash chromatography on 50 g of silica gel (eluted with 25% dichloromethane, 75% petroleum ether) to give 1.92 g (83% yield) of difluoromethyl phenyl sulfone as a colorless liquid: IR (neat) 3069, 1771, 1447, 1348, 1301, 1162, 1113, 1077, 760, 725, 685, 621, 606, 557, 545, 515, cm⁻¹; ¹H NMR (CDCl₃) δ 6.29 (t, 1H, J_{HF}=54Hz), 7.50-8.10 (m, 5H); mass spectrum (70 eV) m/e (relative intensity) 192 (22, M⁺), 141 (45), 77 (100), 51 (54).

EXAMPLE 3

2,2-Difluoro-1-phenyl-2-phenylsulfonylethanol

A mixture of 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone 1.5 mL of dichloromethane, 1.0 mL of 50% sodium hydroxide in water, and one drop of Aliquat ® 336 (Aliquat is a registered trademark of Henkel Corporation—Aliquat 336 is tricaprylylmethylammonium chloride) was stirred vigorously for 10 minutes and treated with a solution of 0.16 mL (1.6 mmol) of

benzaldehyde in 0.5 mL of dichloromethane. Vigorous stirring was continued for 3.5 hours and the resulting gel-like mixture was poured into 20 mL of 1N HCl. Extraction of the aqueous mixture with two 10 mL portions of dichloromethane followed by combination, drying (MgSO₄), and concentration in vacuo of the organic layers gave a residue which was purified by preparative TLC (one 2 mm silica gel plate eluted with dichloromethane), affording 94 mg (61% yield) of 2,2-difluoro-1-phenyl-2-phenylsulfonylethanol as a semi-solid; IR (neat) 3503, 3064, 2922, 1447, 1335, 1312, 1197, 1154, 1113, 1089, 996, 738, 715, 698, 685, 585, 558, cm⁻¹; ¹H NMR (CDCl₃) 83.54 (broad s, 1H), 5.54 (dd, 1H, J_{HF}=21, 2 Hz), 7.20–8.10 (m, 10H); ¹⁹F NMR (CDCl₃, relative to external CF₃CO₂H) –26.50 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=2 Hz, –41.68 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=21 Hz); mass spectrum (70 eV) m/e (relative intensity) 298 (8, M⁺), 156 (18), 109 (31), 107 (100), 79 (30), 78 (18), 77 (56), 51 (20).

EXAMPLE 4

2,2-Difluoro-1-phenyl-2-phenylsulfonylethanol

A mixture of 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 1.0 mL of dichloromethane, 1.0 mL of 50% aqueous sodium hydroxide and 20 mg (0.050 mmol) of Aliquat 336 was stirred vigorously for 10 minutes and treated with a solution of 0.16 mL (1.6 mmol) of benzaldehyde in 0.5 mL of dichloromethane. Vigorous stirring was continued for four hours and the resulting mixture was poured into 20 mL of 1N HCl. Extraction of the aqueous mixture with three 10 mL portions of dichloromethane followed by combination, drying (MgSO₄), and concentration in vacuo of the organic layers gave a residue which was purified by preparative TLC (two 2 mm silica gel plates eluted with dichloromethane), affording 140 mg (90% yield) of 2,2-difluoro-1-phenyl-2-phenylsulfonylethanol as a solid. Crystallization from toluene provided an analytical sample: mp 77°–79° C.; IR (neat) 3503, 3064, 2922, 1447, 1335, 1312, 1197, 1154, 1113, 1089, 996, 738, 715, 698, 685, 585, 558, cm⁻¹; ¹H NMR (CDCl₃) 83.54 (broad s, 1H), 5.54 (dd, 1H, J_{HF}=21, 3 Hz), 7.20–8.10 (m, 10H); ¹⁹F NMR (CDCl₃, relative to CFCl₃) –106.4 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=3 Hz), –121.6 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=21 Hz); mass spectrum (70 eV) m/e (relative intensity) 298 (8, M⁺), 156(18), 109(31), 107(100), 79(30), 78(18), 77(56), 51(20). Anal. Calcd. for C₁₄H₁₂F₂O₃S: C, 56.37; H, 4.06. Found: C, 56.58; H, 4.08.

EXAMPLE 5

2,2-Difluoro-1-(4-methoxyphenyl)-2-phenylsulfonylethanol

From 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 0.20 mL (1.6 mmol) of 4-methoxybenzaldehyde, 1.5 mL of dichloromethane, 1 mL of 50% aqueous sodium hydroxide and 20 mg (0.050 mmol) of Aliquat 336 was obtained 152 mg (89% yield) of 2,2-difluoro-1-(4-methoxyphenyl)-2-phenylsulfonylethanol as a solid. Crystallization from toluene provided an analytical sample: mp 93°–95° C.; IR (KBr) 3512, 3062, 2932, 1608, 1511, 1447, 1328, 1313, 1249, 1180, 1158, 1116, 1085, 1029, 995, 792, 683, 600, 595, 579, cm⁻¹; ¹H NMR (CDCl₃) 83.62 (d, 1H, J = 3 Hz), 3.77 (s, 3H), 5.50 (apparent dt, J = 21, 3 Hz), 6.80–7.02 (m, 2H), 7.26–8.13 (m, 7H); ¹⁹F NMR (CDCl₃, relative to CFCl₃) –104.6 ppm (dd, 1F, J_{FF}=236 Hz, J_{HF}=2 Hz), –119.9 ppm (dd, 1F, J_{FF}=237 Hz, J_{HF}=2 Hz); mass spectrum (70 eV) m/e

(relative intensity) 328 (12, M⁺), 137(100), 109(20), 77(20). Anal. Calcd. for C₁₅H₁₄F₂O₄S: C, 54.87; H, 4.30. Found: C, 54.90; H, 4.33.

EXAMPLE 6

2,2-Difluoro-1-(4-methylphenyl)-2-phenylsulfonylethanol

From 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 0.19 mL (1.6 mmol) of 4-methylbenzaldehyde, 1.5 mL of dichloromethane, 1 mL of 50% aqueous sodium hydroxide and 20 mg (0.050 mmol) of Aliquat 336 was obtained 129 mg (80% yield) of 2,2-difluoro-1-(4-methylphenyl)-2-phenylsulfonylethanol as a solid. Crystallization from toluene provided an analytical sample: mp 8°–10° C.; IR (KBr) 3534, 3059, 3031, 2920, 1450, 1325, 1314, 1159, 1106, 1087, 1002, 782, 722, 683, cm⁻¹; ¹H NMR (CDCl₃) 82.35 (s, 3H), 3.38 (d, 1H, J = 3 Hz), 5.51 (apparent dt, 1H, J = 21, 3 Hz), 7.10–8.10 (m, 9H); ¹⁹F NMR (CDCl₃, relative to CFCl₃) –104.5 ppm (dd, 1F, J_{FF}=237 Hz, J_{HF}=2 Hz), –119.7 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=21 Hz); mass spectrum (70 eV) m/e (relative intensity) 312 (6, M⁺), 121(100), 93(20), 77(26). Anal. Calcd. for C₁₅H₁₄F₂O₃S: C, 57.68; H, 4.52. Found: C, 57.62; H, 4.66.

EXAMPLE 7

1-(4-Chlorophenyl)-2,2-difluoro-2-phenylsulfonylethanol

A reaction mixture generated from 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 225 mg (1.6 mmol) of 4-chlorobenzaldehyde, 1.5 mL of dichloromethane, 1 mL of 50% aqueous sodium hydroxide and 20 mg (0.050 mmol) of Aliquat 336 was poured into 20 mL of 1N HCl. Extraction of the aqueous mixture with three 10 mL portions of ethyl acetate followed by combination, drying (MgSO₄), and concentration in vacuo of the organic layers gave a residue which was purified by preparative TLC (two 2 mm silica gel plates eluted with 10% ethyl acetate in toluene), affording 153 mg (88% yield) of 1-(4-chlorophenyl)-2,2-difluoro-2-phenylsulfonylethanol as a solid. Crystallization from toluene provided an analytical sample: mp; 100°–102° C.; IR (KBr) 3530, 3060, 2921, 1491, 1446, 1332, 1157, 1120, 1113, 1090, 1016, 1005, 784, 723, 683, 589, 538 cm⁻¹; ¹H NMR (CDCl₃) 6.362 (broad s, 1H), 5.56 (dd, 1H, J = 20, 3 Hz), 7.26–8.13 (m, 9H); ¹⁹F NMR (CDCl₃, relative to CFCl₃) –104.8 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=3 Hz), –119.2 ppm (dd, 1F, J_{FF}=238 Hz, J_{HF}=20 Hz); mass spectrum (70 eV) m/e (relative intensity) 332 (9, M⁺), 143(44), 141(100), 77(33). Anal. Calcd. for C₁₄H₁₁ClF₂O₃S: C, 50.53; H, 3.33. Found: C, 50.49; H, 3.41.

EXAMPLE 8

α-(Difluoro[phenylsulfonyl]methyl)-2-furanmethanol

From 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 0.13 mL (1.6 mmol) of 2-furaldehyde, 1.5 mL of dichloromethane, 1 mL of 50% aqueous sodium hydroxide, and 20 mg (0.050 mmol) of Aliquat 336 was obtained a product mixture which was subjected to preparative TLC (two 2 mm silica gel plates eluted with dichloromethane), affording a mixture of α-(difluoro[phenylsulfonyl]-methyl)-2-furanmethanol and 2-furanmethanol. The mixture was dissolved in 5 mL of toluene and the resulting solution was washed with three 5 mL portions of water. Drying (MgSO₄) and concentration

in vacuo of the toluene layer gave 121 mg (81% yield) of α -(difluoro[phenylsulfonyl]methyl)-2-furanmethanol as a solid. Crystallization from toluene provided an analytical sample: mp 72°–74° C; IR (KBr) 3501, 3114, 2943, 1448, 1338, 1314, 1201 1161, 1107, 1089, 1078, 1065, 1017, 994, 924, 800, 770, 757, 711, 686, 600, 586, 532, cm^{-1} ; ^1H NMR (CDCl_3) δ 3.24 (broad s, 1H); 5.66 (dd, 1H, $J = 17$ Hz, 4 Hz), 6.41–6.69 (m, 2H), 7.48–8.20 (m, 6H); ^{19}F NMR (CDCl_3 , relative to CFCl_3) –106.7 ppm (dd, 1F, $J_{\text{FF}} = 237$ Hz, $J_{\text{HF}} = 4$ Hz); –116.7 ppm (dd, 1F, $J_{\text{FF}} = 237$ Hz, $J_{\text{HF}} = 17$ Hz); mass spectrum (70 eV) m/e (relative intensity) 288 (5, M^+), 97(100), 77(20), 51(20), Anal. Calcd. for $\text{C}_{12}\text{H}_{10}\text{F}_2\text{O}_4\text{S}$: C, 50.00; H, 3.50. Found: C, 49.87; H, 3.59.

EXAMPLE 9

1,1-Difluoro-3-methyl-1-phenylsulfonyl-2-butanol

From 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 0.15 mL (16 mmol) of 2-methylpropanal, 1.5 mL of dichloromethane, 1 mL of 50% aqueous sodium hydroxide, and 20 mg (0.050 mmol) of Aliquat 336 was obtained 137 mg (100% yield) of 1,1-difluoro-3-methyl-1-phenylsulfonyl-2-butanol as an oil: IR (neat) 3522, 2967, 1447, 1333, 1312, 1161, 1138, 1110, 1084, 1069, 1029, 96, 756, 714, 686, 634, 600, 591, 536 cm^{-1} ; ^1H NMR (CDCl_3) δ 1.09 (apparent t, 6H, $J = 6$ Hz), 2.05–2.45 (m, 1H), 3.13 (broad s, 1H), 4.39 (apparent dt, 1H, $J = 22$, 5 Hz), 7.50–8.13 (m, 5H); ^{19}F NMR (CDCl_3 , relative to CFCl_3) –106.9 ppm (dd, 1F, $J_{\text{FF}} = 235$ Hz, $J_{\text{HF}} = 7$ Hz), –115.6 ppm (ddd, 1F, $J_{\text{FF}} = 235$ Hz, $J_{\text{HF}} = 22$, 8 Hz); mass spectrum (70 eV) m/e (relative intensity) 64 (2, M^+), 143(37), 142(59), 125(25), 78(100), 77(80), 73(537), 51(59), 43(86), 41(52), 39(31). Anal. Calcd. for $\text{C}_{11}\text{H}_{14}\text{F}_2\text{O}_3\text{S}$: C, 49.99; H, 5.34. Found: C, 50.98; H, 5.72.

EXAMPLE 10

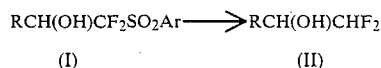
1,1-Difluoro-3,3-dimethyl-1-phenylsulfonyl-2-butanol

From 100 mg (0.52 mmol) of difluoromethyl phenyl sulfone, 0.17 mL (16 mmol) of 2,2-dimethylpropanal, 1.5 mL of dichloromethane, 1 mL of 50% aqueous sodium hydroxide, and 20 mg (0.050 mmol) of Aliquat 336 was obtained 130 mg (90% yield) of 1,1-difluoro-3,3-dimethyl-1-phenylsulfonyl-2-butanol. Crystallization from toluene-hexane provided an analytical sample: mp 91°–94° C.; IR (KBr) 3505, 3057, 2969, 1479, 1449, 1347, 1328, 1314, 1280, 1158, 1119, 1092, 1080, 1042, 989, 756, 708, 687, 594, 527 cm^{-1} ; ^1H NMR (CDCl_3) δ 1.10 (s, 9H), 3.22 (broad d, 1H), 4.14 (apparent dd, 1H, $J = 25$, 4 Hz), 7.50–8.11 (m, 5H); ^{19}F NMR (CDCl_3 , relative to CFCl_3) –101.1 ppm (dd, 1F, $J_{\text{FF}} = 232$ Hz, $J_{\text{HF}} = 2$ Hz), –116.0 (dd, 1F, $J_{\text{FF}} = 232$ Hz, $J_{\text{HF}} = 25$ Hz); mass spectrum (70 eV) m/e (relative intensity) 278 (1, M^+), 77(38), 57(100), 51(29), 41(50). Anal. Calcd. for $\text{C}_{12}\text{H}_{16}\text{F}_2\text{O}_3\text{S}$: C, 51.78; H, 5.80. Found C, 51.69; H, 5.77.

The novel substituted alcohols of this invention (formula I above) are of particular utility as intermediates in the synthesis of a variety of useful end products. The provision of these novel synthesis reactions constitutes another embodiment of this invention.

Among the synthesis reactions in which the products of formula I above may be utilized are desulfonylation reactions, oxidation reactions and fluorination reactions.

The desulfonylation reactions involve subjecting the formula I alcohol to suitable reducing conditions under which the following reaction is effected:



Typical reduction systems for effecting this desulfonylation reaction include

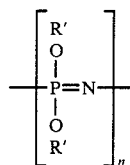
Na, EtOH in tetrahydrofuran (THF)

Zn, NaOH in EtOH

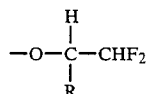
Al(Hg), H_2O in THF

Na(Hg), phosphate buffer, MeOH

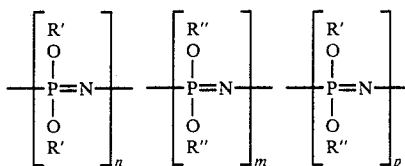
The desulfonylated products (II) undergo many of the reactions to which secondary alcohols are amenable. One noteworthy reaction of this type is the reaction between compound (II) and a poly(dihalophosphazene) such as poly(dichlorophosphazene) whereby polymers of the formula



where R' is



can be produced. These are useful thermoplastics for use in molding and extrusion of plastic objects having good high temperature stability. When compound II and one or more different alcohols or phenolic compounds are reacted with a poly(dihalophosphazene), elastomeric polymers are produced. When one different alcohol or phenolic compound ($\text{R}''\text{OH}$) is used, the resultant polymer may be represented by the formula



Examples 11–13 illustrate procedures that may be used to effect the foregoing desulfonylation reaction (conversion of I to II).

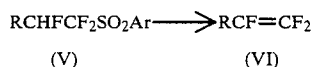
EXAMPLE 11

2,2-Difluoro-1-phenylethanol

Desulfonylation of 2,2-difluoro-1-phenyl-2-phenylsulfonylethanol to 2,2-difluoro-1-phenylethanol was accomplished at 25° C. using Zn powder and NaOH (10 parts by weight each) in ethanol, a reduction system described by Balfe et al., *J. Chem. Soc.* 1951, 382. The yield from this reaction was not determined due to contamination of the product with co-products containing the phenylsulfonyl group.

(ddd, 1H, $J_{HF}=44$, 18, 5 Hz), 7.16–8.07 (m, 9H); ^{19}F NMR (CDCl_3 , relative to CFCl_3) –44.0 ppm (dt, 1F $J=44$, 16 Hz), –109.3 ppm (dd, 1F, $J=247$, 15 Hz), –118.8 ppm (dt, 1F, $J=248$, 17 Hz); mass spectrum (70 eV) m/e (relative intensity) 314 (11, M^+), 172 (41), 123 (100), 77 (31). Anal. Calcd. for $\text{C}_{15}\text{H}_{13}\text{F}_3\text{O}_2\text{S}$: C, 57.32; H, 4.17. Found: C, 56.90; H, 4.47.

Under suitable conditions, compounds of the formula (V) will undergo an elimination reaction to produce α,α,β -trifluoro-1-olefinic compounds (VI) such as α,α,β -trifluorostyrenes and the like:



Compounds (VI), especially α,α,β -trifluorostyrenes, are particularly useful as monomers and co-monomers in polymer production. See for example Antonucci in "Fluoropolymers"; Wall, Ed.; Wiley-Interscience; New York, 1972, Vol. XXV, Chap. 2, pp. 64–78.

Reagents and conditions for conducting difficult elimination reactions have been reported. See March, "Advanced Organic Chemistry", Wiley-Interscience; New York, 1985, pp. 913–916 (Sections 7–13 and 7–14). To date the best results in conducting the elimination reaction on (V) to form (VI) have been provided by using 1,8-diazabicyclo[5.4.0]undec-7-ene as the base. Example 17 illustrates this procedure.

EXAMPLE 17

1-(4-Methylphenyl)-1,2,2-trifluoroethene

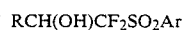
A solution of 25 mg (0.080 mmol) of 2-(4-methylphenyl)-1-phenylsulfonyl-1,1,2-trifluoroethane and 60 μL (0.040 mmol) of 1,8-diazabicyclo[5.4.0]undec-7-ene in 0.5 mL of benzene was kept in an oil bath at 50°–60° C. for two hours. GC/MS analysis of the solution indicated the presence of a minor amount of starting material and a major amount of 1-(4-methylphenyl)-1,2,2-trifluoroethene: mass spectrum (70 eV) m/e (relative intensity) 172 (100, M^+), 171 (37), 151 (30).

The yield was not determined in Example 17 because the product proved too sensitive to purify by preparative thin layer chromatography, and the reaction was not run at large enough scale to allow quantitative distillation.

This invention is susceptible to considerable variation within the spirit and scope of the appended claims.

What is claimed is:

1. A process which comprises reacting under phase transfer condition an aryl difluoromethyl sulfone with an aldehyde co-reactive therewith so that there is produced a substituted alcohol of the formula



wherein R is an aryl, cycloaliphatic, secondary or tertiary aliphatic or heterocyclic group, and Ar is an aryl group.

2. A process of claim 1 wherein the sulfone is a phenyl difluoromethyl sulfone and the aldehyde is an aromatic aldehyde.

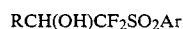
3. A process of claim 1 wherein the sulfone is a phenyl difluoromethyl sulfone and the aldehyde is a secondary aliphatic aldehyde.

4. A process of claim 1 wherein the sulfone is a phenyl difluoromethyl sulfone and the aldehyde is a tertiary aliphatic aldehyde.

5. A process of claim 1 wherein the sulfone is a phenyl difluoromethyl sulfone and the aldehyde is a heterocyclic aldehyde.

6. A process of claim 1 wherein the sulfone is phenyl difluoromethyl sulfone.

7. A process which comprises reacting in a liquid two-phase system of water and an organic solvent and in the presence of a strong inorganic base and a phase transfer catalyst and at a temperature in the range of about 20 to about 30°C, an aryl difluoromethyl sulfone with an aldehyde co-reactive therewith so that there is produced a substituted alcohol of the



wherein R is an aryl, cycloaliphatic, secondary or tertiary aliphatic or heterocyclic group, and Ar is an aryl group.

8. A process of claim 7 wherein the inorganic base is the hydroxide or an alkoxide of sodium or potassium, or any mixture thereof.

9. A process of claim 7 wherein the phase transfer catalyst is a quaternary ammonium salt.

10. A process of claim 7 wherein the inorganic base is the hydroxide or an alkoxide of sodium or potassium, or any mixture thereof and wherein the phase transfer catalyst is a quaternary ammonium salt.

* * * * *

**UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION**

PATENT NO. : 4,837,327

DATED : June 6, 1989

INVENTOR(S) : G. Patrick Stahly

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Abstract, line 1, "alkehydes" should read -- aldehydes --.

Column 2, between lines 23 and 24 an ommission occurred and -- 5-bromo-o-anisaldehyde -- should be inserted therein.

Column 3, line 6, "fluorobenzaldehyde" should read --p-fluorobenzaldehyde--.

Column 4, line 44, "1977, 89, 21" should read -- 1977, 89, 521 --.

Column 4, line 46, "Enol." should read -- Engl. --.

Column 14, line 32, "30.C" should read --30°C --.

Column 14, line 34, "the" should read -- the formula --.

Signed and Sealed this

Twenty-seventh Day of March, 1990

Attest:

JEFFREY M. SAMUELS

Attesting Officer

Acting Commissioner of Patents and Trademarks